

## Safety Data Sheet

## Section 1: Identification of the Substance/Mixture and of the Company/Undertaking

## 1.1 Product Identifier:

**Product Name:** Iron Based Alloys

**Synonyms**

13 (X); 14(X); 15(X); 16(X); 17(X); 18(X); 19(X); 1XXX; 3XX; 3XXX; 4XX; 4XXX; 5XXX; 6XXX; 8XXX; A (X); AFNOR (x); ALLOY(X); AM(X); AMS (X); ANC (x); ASTM(X); BS EN (x); BW (X); C(X); CA (X); CAR (X); CB (X); CD(X); CE (X); CF(X); CG (X); Chipper; CK(X); CrMoV; CS(X); CUSTOM(X); D(X); DIN (x); Duplex; EAD(X); EN (x); FE(X); FeCr; FeSi; FV(X); GE(X); GI(X); GREEK; GX(X); H(X); HD(X); HK(X); HP (X); HT (X); IN(X); INCO (X); Incoloy (X); INCONEL(X); INVAR(X); Jethete (x); JIS (x); KETOS; L (X); Low alloy steel; M (X); MARAGING; MIL-S (x); MSRR(X); N(X); N155; NiCo(X); NIRESIST; O (X); PH(X); R520; RR(X); S (X); SAE J (x); SC(X); SIS (x); Steel (X); T(X); UNS (X); WCB; Z (X)

## 1.2 Relevant identified uses of the substance or mixture and uses advised against:

**Relevant identified use(s):** Cast ingots and billets at varying weights and dimensions. Ingots and billets are sold and distributed to downstream processors who remelt the superalloys into products used within various downstream applications.

## 1.3 Details of the supplier of the safety data sheet:

**Manufacturer:**

Ross & Catherall.  
Forge Lane,  
Killamarsh,  
Sheffield,  
S21 1BA  
UK

**Telephone (General):** +44 (0) 114 248 6404 ext 345

**Telephone (Direct Dial):** +44 (0) 7990 442080

## 1.4 Emergency telephone number:

**Manufacturer:** +44 (0) 114 248 6404

## Section 2: Hazards Identification

**EU/EEC:**

According to: Regulation (EC) No 1272/2008 (CLP)/REACH 1907/2006 [amended by 2022/586]

## 2.1 Classification of the substance or mixture:

**CLP:**

Skin Sensitisation 1 - H317  
Respiratory Sensitisation 1 - H334  
Carcinogenicity 2 - H351  
Reproductive Toxicity 2 - H361fd  
Specific Target Organ Toxicity Repeated Exposure 1 - H372  
Specific Target Organ Toxicity Repeated Exposure 2 - H373

## 2.2 Label Elements:

**CLP:****DANGER**

|                                 |   |
|---------------------------------|---|
| <b>Hazard statements</b>        | <p>H317 - May cause an allergic skin reaction<br/> H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled<br/> H351 - Suspected of causing cancer.<br/> H361fd - Suspected of damaging fertility. Suspected of damaging the unborn child.<br/> H372 - Causes damage to organs through prolonged or repeated exposure.<br/> H373 - May cause damage to organs through prolonged or repeated exposure.</p>  |
| <b>Precautionary statements</b> |   |
| <b>Prevention</b>               | <p>P201 - Obtain special instructions before use.<br/> P202 - Do not handle until all safety precautions have been read and understood.<br/> P260 - Do not breathe dust.<br/> P264 - Wash thoroughly after handling.<br/> P270 - Do not eat, drink or smoke when using this product.<br/> P272 - Contaminated work clothing should not be allowed out of the workplace.<br/> P280 - Wear protective gloves/protective clothing/eye protection/face protection.<br/> P284 - In case of inadequate ventilation wear respiratory protection.</p>   |
| <b>Response</b>                 | <p>P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.<br/> P342+P311 - If experiencing respiratory symptoms: Call Medical services.<br/> P302+P352 - IF ON SKIN: Wash with plenty of water.<br/> P321 - Specific treatment, see supplemental first aid information.<br/> P362+P364 - Take off contaminated clothing and wash it before reuse.<br/> P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.<br/> P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.<br/> P337+P317 - If eye irritation persists: Get medical advice/attention.<br/> P308+P313 - IF exposed or concerned: Get medical advice/attention.</p> |
| <b>Storage/Disposal</b>         | <p>P405 - Store locked up.<br/> P501 - Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.</p>  |

**2.3 Other Hazards**  
**CLP:**

May form combustible dust concentrations in air.  
Heating above the melting point releases metallic oxides which may cause metal fume fever by inhalation.  
The symptoms are shivering, fever, malaise, and muscular pain.  
According to Regulation (EC) No. 1272/2008 (CLP) this material is considered hazardous.

**United Kingdom (UK):**

**According to: Regulation (UK) No 2015/21 (CLP)/REACH 2021/904 Excluding Northern Ireland (NI)**

**Note: Under the Post Brexit Northern Ireland Protocol, EU CLP and REACH regulations apply to NI.**

**2.1 Classification of the substance or mixture:**

|             |  |
|-------------|--|
| <b>CLP:</b> | <p>Skin Sensitisation 1 - H317<br/> Respiratory Sensitisation 1 - H334<br/> Carcinogenicity 2 - H351<br/> Reproductive Toxicity 2 - H361fd<br/> Specific Target Organ Toxicity Repeated Exposure 1 - H372<br/> Specific Target Organ Toxicity Repeated Exposure 2 - H373</p> |
|-------------|--|

**2.2 Label Elements:**

**CLP:**

**DANGER**



**Hazard statements**

H317 - May cause an allergic skin reaction  
 H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled  
 H351 - Suspected of causing cancer.  
 H361fd - Suspected of damaging fertility. Suspected of damaging the unborn child.  
 H372 - Causes damage to organs through prolonged or repeated exposure.  
 H373 - May cause damage to organs through prolonged or repeated exposure.

**Precautionary statements**

**Prevention**

P201 - Obtain special instructions before use.  
 P202 - Do not handle until all safety precautions have been read and understood.  
 P260 - Do not breathe dust.  
 P264 - Wash thoroughly after handling.  
 P270 - Do not eat, drink or smoke when using this product.  
 P272 - Contaminated work clothing should not be allowed out of the workplace.  
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
 P284 - In case of inadequate ventilation wear respiratory protection

**Response**

P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
 P342+P311 - If experiencing respiratory symptoms: Call Medical services.  
 P302+P352 - IF ON SKIN: Wash with plenty of water.  
 P321 - Specific treatment, see supplemental first aid information.  
 P362+P364 - Take off contaminated clothing and wash it before reuse.  
 P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P337+P317 - If eye irritation persists: Get medical advice/attention.  
 P308+P313 - IF exposed or concerned: Get medical advice/attention.  
**Storage/Disposal**  
 P405 - Store locked up.  
 P501 - Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

**2.3 Other Hazards**

**CLP:**

May form combustible dust concentrations in air.  
 Heating above the melting point releases metallic oxides which may cause metal fume fever by inhalation.  
 The symptoms are shivering, fever, malaise, and muscular pain.  
 According to Regulation (UK) No. 2015/21 (CLP) this material is considered hazardous.

**United Nations (UN) GHS Revision 9E:**

**According to: UN Globally Harmonized System of Classification and Labelling of Chemicals (GHS): Ninth Revised Edition**

**2.1 Classification of the substance or mixture:**

**UN GHS:** Skin Sensitisation 1 - H317  
 Eye Irritation 2 - H320  
 Respiratory Sensitisation 1 - H334  
 Carcinogenicity 2 - H351  
 Reproductive Toxicity 2 - H361fd  
 Specific Target Organ Toxicity Repeated Exposure 1 - H372

**2.2 Label Elements:**

**UN GHS:** **DANGER**



**Hazard statements**

H317 - May cause an allergic skin reaction.  
 H320 - Causes serious eye irritation.  
 H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
 H351 - Suspected of causing cancer.  
 H361fd - Suspected of damaging fertility. Suspected of damaging the unborn child.  
 H372 - Causes damage to organs through prolonged or repeated exposure.

**Precautionary statements**

**Prevention**

P201 - Obtain special instructions before use.  
 P202 - Do not handle until all safety precautions have been read and understood.  
 P260 - Do not breathe dust or fume.  
 P264 - Wash thoroughly after handling.  
 P270 - Do not eat, drink or smoke when using this product.  
 P272 - Contaminated work clothing should not be allowed out of the workplace.  
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
 P284 - In case of inadequate ventilation wear respiratory protection.

**Response**

P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
 P342+P311 - If experiencing respiratory symptoms: Call Medical services.  
 P302+P352 - IF ON SKIN: Wash with plenty of water.  
 P321 - Specific treatment, see supplemental first aid information.  
 P362+P364 - Take off contaminated clothing and wash it before reuse.  
 P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P337+P317 - If eye irritation persists: Get medical advice/attention.  
 P308+P313 - IF exposed or concerned: Get medical advice/attention.  
 P314 - Get medical advice/attention if you feel unwell.

**Storage/Disposal**

P405 - Store locked up.  
 P501 - Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

|            |  |   |
|------------|--|---|
| <b>2.3</b> | <b>Other Hazards</b><br><b>UN GHS:</b> | <p>May form combustible dust concentrations in air.<br/>                 Heating above the melting point releases metallic oxides which may cause metal fume fever by inhalation.<br/>                 The symptoms are shivering, fever, malaise, and muscular pain.<br/>                 According to the Globally Harmonized System for Classification and Labelling (GHS) this product is considered hazardous.</p> |
|------------|--|---|

**United States (US):**  
**According to: OSHA 29 CFR 1910.1200 HCS**

|            |   |   |
|------------|---|---|
| <b>2.1</b> | <b>Classification of the substance or mixture:</b><br><br><b>OSHA HCS 2012:</b> | <p>Skin Sensitisation 1 – H317<br/>                 Eye Irritation 2 – H320<br/>                 Respiratory Sensitisation 1 – H334<br/>                 Carcinogenicity 2 – H351<br/>                 Reproductive Toxicity 2 – H361fd<br/>                 Specific Target Organ Toxicity Repeated Exposure 1 – H372<br/>                 Combustible Dust<br/>                 Hazards Not Otherwise Classified - Health Hazards - Metal fume fever</p>  |
| <b>2.2</b> | <b>Label Elements:</b><br><br><b>OSHA HCS 2012:</b>                             | <p><b>DANGER</b></p> <div style="text-align: center;">  </div>  |
|            | <b>Hazard statements</b>  | <p>H317 - May cause an allergic skin reaction.<br/>                 H320 - Causes serious eye irritation.<br/>                 H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.<br/>                 H351 - Suspected of causing cancer.<br/>                 H361fd - Suspected of damaging fertility or the unborn child.<br/>                 H372 - Causes damage to organs through prolonged or repeated exposure.<br/>                 Not Coded - May form combustible dust concentrations in air.</p>  |
|            | <b>Precautionary statements</b>   |   |
|            | <b>Prevention</b>   | <p>P201 - Obtain special instructions before use.<br/>                 P202 - Do not handle until all safety precautions have been read and understood.<br/>                 P260 - Do not breathe dust or fume.<br/>                 P264 - Wash thoroughly after handling.<br/>                 P270 - Do not eat, drink or smoke when using this product.<br/>                 P272 - Contaminated work clothing should not be allowed out of the workplace.<br/>                 P280 - Wear protective gloves/protective clothing/eye protection face protection.<br/>                 P284 - In case of inadequate ventilation wear respiratory protection.</p> |
|            | <b>Response</b>   | <p>P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.<br/>                 P342+P311 - If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.<br/>                 P302+P352 - IF ON SKIN: Wash with plenty of water.<br/>                 P321 - Specific treatment, see supplemental first aid information.<br/>                 P362+P364 - Take off contaminated clothing and wash it before reuse.<br/>                 P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.</p>  |

P305 – IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P305 - If eye irritation persists: Get medical advice/attention.  
 P308+P313 - IF exposed or concerned: Get medical advice/attention.  
 P314 - Get medical advice/attention if you feel unwell.  
 P405 - Store locked up.  
 P501 - Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

**Storage/Disposal**

**2.3 Other Hazards  
 OSHA HCS 2012:**

Heating above the melting point releases metallic oxides which may cause metal fume fever by inhalation.  
 The symptoms are shivering, fever, malaise, and muscular pain.  
 Under United States Regulations (29 CFR 1910.1200 - Hazard Communication Standard), this product is considered hazardous.

**Section 3: Composition/Information on Ingredients**

**3.1 Substances:**

Material does not meet the criteria of a substance.

**3.2 Mixtures:**

**Composition**

| Chemical Name           | Identifiers   | %                 | LD50/LC50                                   | Classifications According to Regulation/Directive  | Comments |
|-------------------------|---|-------------------|---|--|----------|
| Iron                    | <b>CAS:</b> 7439-89-6<br><b>EC Number:</b> 231-096-4                                  | 50%<br>TO<br>100% | NDA   | <b>EU CLP:</b> Acute Tox. 4, H302; Aquatic Chronic 4, H413<br><b>UK CLP:</b> Acute Tox. 4, H302; Aquatic Chronic 4, H413<br><b>UN GHS Revision 9:</b> Acute Tox. 4 (Orl); Aquatic Chronic 4<br><b>OSHA HCS 2012:</b> Acute Tox. 4 (Orl)  | NDA      |
| Nickel, massive, ≥ 1 mm | <b>CAS:</b> 7440-02-0<br><b>EC Number:</b> 231-111-4                                  | 0%<br>TO<br>50%   | NDA   | <b>EU CLP:</b> Annex VI, Table 3.1: Skin Sens. 1, H317; Carc. 2, H351 (Inhl); STOT RE 1, H372 (Lungs / Orl/Dermal/Inhl); Aquatic Chronic 3, H412<br><b>UK CLP:</b> MCL: Skin Sens. 1, H317; Carc. 2, H351 (Inhl); STOT RE 1, H372 (Lungs / Orl/Dermal/Inhl); Aquatic Chronic 3, H412<br><b>UN GHS Revision 9:</b> Flam. Sol. 1; Resp. Sens. 1B; Skin Sens. 1A; Carc. 2 (Inhl); STOT RE 2 (Lungs / Orl, Inhl); Aquatic Acute 3; Aquatic Chronic 3<br><b>OSHA HCS 2012:</b> Flam. Sol. 1; Comb. Dust; Resp. Sens. 1B; Skin Sens. 1A; Carc. 2 (Inhl); STOT RE 2 (Lungs / Orl, Inhl) | NDA      |
| Cobalt (powder)         | <b>CAS:</b> 7440-48-4<br><b>EC Number:</b> 231-158-0<br><b>EU Index:</b> 027-001-00-9 | 0%<br>TO<br>50%   | Ingestion/Oral-<br>Rat LD50 • 6171<br>mg/kg | <b>EU CLP:</b> Annex VI, Table 3.1: Resp. Sens. 1, H334; Skin Sens. 1, H317; Aquatic Chronic 1, H410 (M=1)<br><b>UK CLP:</b> MCL: Resp. Sens. 1, H334; Skin Sens. 1, H317; Aquatic Chronic 1, H410 (M=1)<br><b>UN GHS Revision 9:</b> Eye Irrit. 2; Resp. Sens. 1; Skin Sens. 1; Carc. 2 (Inhl); STOT RE 2 (Lung / Inhl); Aquatic Acute 2; Aquatic Chronic 2<br><b>OSHA HCS 2012:</b> Eye Irrit. 2; Resp. Sens. 1; Skin Sens. 1; Carc. 2 (Inhl); STOT RE 2 (Lung / Inhl)   |          |
| Chromium, massive       | <b>CAS:</b> 7440-47-3<br><b>EC Number:</b> 231-157-5                                  | 0%<br>TO<br>35%   | NDA   | <b>EU CLP:</b> Not Classified<br><b>UK CLP:</b> Not Classified<br><b>UN GHS Revision 9:</b> Not Classified<br><b>OSHA HCS 2012:</b> Comb. Dust   | NDA      |

## SDS 05 – Iron Based Alloys

|   |  |                 |   |  |     |
|---|--|-----------------|---|--|-----|
| Silicon                                   | <b>CAS:</b> 7440-21-3<br><b>EC Number:</b> 231-130-8 | 0%<br>TO<br>20% | Ingestion/Oral-<br>Rat LD50 • 3160<br>mg/kg | <b>EU CLP:</b> Flam. Sol. 2, H228<br><b>UK CLP:</b> Flam. Sol. 2, H228<br><b>UN GHS Revision 9:</b> Flam. Sol. 2; Acute Tox. 5 (Orl)<br><b>OSHA HCS 2012:</b> Flam. Sol. 2   | NDA |
| Niobium                                   | <b>CAS:</b> 7440-03-1<br><b>EC Number:</b> 231-113-5 | 0%<br>TO<br>10% | NDA   | <b>EU CLP:</b> Not Classified<br><b>UK CLP:</b> Not Classified<br><b>UN GHS Revision 9:</b> Not Classified<br><b>OSHA HCS 2012:</b> Not Classified   | NDA |
| Molybdenum<br>(powder)                    | <b>CAS:</b> 7439-98-7<br><b>EC Number:</b> 231-107-2 | 0%<br>TO<br>10% | NDA   | <b>EU CLP:</b> Flam. Sol. 1, H228; Repr. 2, H361 (Orl); Aquatic Chronic 4, H413<br><b>UK CLP:</b> Flam. Sol. 1, H228; Repr. 2, H361 (Orl); Aquatic Chronic 4, H413<br><b>UN GHS Revision 9:</b> Flam. Sol. 1; Repr. 2 (Orl); Aquatic Chronic 4<br><b>OSHA HCS 2012:</b> Flam. Sol. 1; Comb. Dust; Repr. 2 (Orl)  | NDA |
| Tungsten,<br>powder                       | <b>CAS:</b> 7440-33-7<br><b>EC Number:</b> 231-143-9 | 0%<br>TO<br>8%  | NDA   | <b>EU CLP:</b> Flam. Sol. 1, H228; Self-heat. 2; Repr. 2, H361fd (Orl); EUH029<br><b>UK CLP:</b> Flam. Sol. 1, H228; Self-heat. 2; Repr. 2, H361fd (Orl); EUH029<br><b>UN GHS Revision 9:</b> Flam. Sol. 1; Self-heat. 2; Repr. 2 (Orl)<br><b>OSHA HCS 2012:</b> Flam. Sol. 1; Self-heat. 2; Repr. 2 (Orl)   | NDA |
| Aluminium<br>powder,<br>stabilized        | <b>CAS:</b> 7429-90-5<br><b>EC Number:</b> 231-072-3 | 0%<br>TO<br>8%  | NDA   | <b>EU CLP:</b> Annex VI, Table 3.1: Flam. Sol. 1, H228; Water -react. 2, H261<br><b>UK CLP:</b> Flam. Sol. 1, H228; Water -react. 2, H261<br><b>UN GHS Revision 9:</b> Flam. Sol. 1; Water-react. 2; STOT RE 1 (Lungs / Inhl);<br><b>OSHA HCS 2012:</b> Flam. Sol. 1; Water-react. 2; Comb. Dust; STOT RE 1 (Lungs / Inhl)   | NDA |
| Titanium,<br>massive                      | <b>CAS:</b> 7440-32-6<br><b>EINECS:</b> 231- 142-3   | 0%<br>TO<br>5%  | NDA   | <b>EU CLP:</b> Pyr. Sol. 1, H250<br><b>UK CLP:</b> Pyr. Sol. 1, H250<br><b>UN GHS Revision 9:</b> Pyr. Sol. 1<br><b>OSHA HCS 2012:</b> Pyr. Sol. 1; Comb. Dust   | NDA |
| Vanadium                                  | <b>CAS:</b> 7440-62-2<br><b>EC Number:</b> 231-171-1 | 0%<br>TO<br>3%  | NDA   | <b>EU CLP:</b> Aquatic Chronic 3, H412<br><b>UK CLP:</b> Aquatic Chronic 3, H412<br><b>UN GHS Revision 9:</b> Aquatic Acute 3; Aquatic Chronic 3<br><b>OSHA HCS 2012:</b> Not Classified   | NDA |
| Manganese<br>(powder)                     | <b>CAS:</b> 7439-96-5<br><b>EC Number:</b> 231-105-1 | 0%<br>TO<br>3%  | Ingestion/Oral-<br>Rat LD50 • 9<br>g/kg     | <b>EU CLP:</b> Flam. Sol. 2, H228; Eye Irrit. 2, H319; Repr. 2, H361 (Orl); STOT RE 1 (CNS, Lungs / Inhl)<br><b>UK CLP:</b> Flam. Sol. 2, H228; Eye Irrit. 2, H319; Repr. 2, H361 (Orl); STOT RE 1 (CNS, Lungs / Inhl)<br><b>UN GHS Revision 9:</b> Flam. Sol. 2; Skin Irrit. 3; Eye Irrit. 2; Repr. 2 (Orl); STOT RE 1 (CNS, Lungs/ Inhl)<br><b>OSHA HCS 2012:</b> Flam. Sol. 2; Skin Irrit. 3; Eye Irrit. 2; Repr. 2 (Orl); STOT RE 1 (CNS, Lungs/ Inhl); Hazard Not Otherwise Classified - Health Hazard - Metal fume fever | NDA |
| Carbon (animal<br>or vegetable<br>origin) | <b>CAS:</b> 7440-44-0<br><b>EC Number:</b> 231-153-3 | 0%<br>TO<br>3%  | NDA   | <b>EU CLP:</b> Not Classified<br><b>UK CLP:</b> Not Classified<br><b>UN GHS Revision 9:</b> Pyr. Sol. 1<br><b>OSHA HCS 2012:</b> Pyr. Sol. 1; Comb. Dust   | NDA |
| Tantalum                                  | <b>CAS:</b> 7440-25-7<br><b>EC Number:</b> 231-135-5 | 0%<br>TO<br>1%  | NDA   | <b>EU CLP:</b> Acute Tox. 4, H302<br><b>UK CLP:</b> Acute Tox. 4, H302<br><b>UN GHS Revision 9:</b> Acute Tox. 4 (Orl)<br><b>OSHA HCS 2012:</b> Acute Tox. 4 (Orl); Comb. Dust   | NDA |

See Section 16 for full text of H-statements.

**Section 4: First Aid Measures****4.1 Description of first aid measures:**

|                    |   |
|--------------------|---|
| <b>Inhalation:</b> | Move victim to fresh air. Give artificial respiration if victim is not breathing. Administer oxygen if breathing is difficult. If signs/symptoms continue, get medical attention. |
| <b>Skin:</b>       | Wash skin with soap and water. If skin irritation occurs: Get medical advice/attention.   |
| <b>Eye:</b>        | In case of contact with substance, immediately flush eyes with running water for at least 20 minutes. If eye irritation persists: Get medical advice/attention.                   |
| <b>Ingestion:</b>  | Rinse mouth. Do not give anything by mouth to an unconscious person. Get medical attention if symptoms occur.   |

**4.2 Most important symptoms and effects, both acute and delayed:**

Refer to Section 11 - Toxicological Information.

**4.3 Indication of any immediate medical attention and special treatment needed:**

|                                    |  |
|------------------------------------|--|
| <b>Notes to Medical Personnel:</b> | All treatments should be based on observed signs and symptoms of distress in the patient. Consideration should be given to the possibility that overexposure to materials other than this product may have occurred. |
|------------------------------------|--|

**Section 5: Firefighting Measures****5.1 Extinguishing media:**

**Suitable Extinguishing Media:** Use dry powder extinguishing agent.

**Unsuitable Extinguishing Media:** No data available.

**5.2 Special hazards arising from the substance or mixture:**

**Unusual Fire and Explosion Hazards** Metal powder dispersed in air may cause fire and explosion. Molten metal can ignite combustibles. Molten metal will react violently with water.

**Hazardous Combustion Products** No data available.

**5.3 Advice for firefighters:**

Wear positive pressure self-contained breathing apparatus (SCBA). Structural firefighters' protective clothing will only provide limited protection.

**Section 6: Accidental Release Measures****6.1 Personal precautions, protective equipment and emergency procedures:**

**Personal Precautions:** Ventilate enclosed areas. Do not walk-through spilled material. Wear appropriate personal protective equipment, avoid direct contact. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

**Emergency Procedures:** ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). As an immediate precautionary measure, isolate spill or leak area for at least 25 meters (75 feet) in all directions. If tank, rail car or tank truck is involved in a fire, ISOLATE for 800 meters (1/2 mile) in all directions; also, consider initial evacuation for 800 meters (1/2 mile) in all directions. Keep unauthorised personnel away.

**6.2 Environmental precautions:**

Avoid run off to waterways and sewers.

**6.3 Methods and material for containment and cleaning up:****Containment/Clean-up Measures:**

Avoid generating dust.  
 Solid ingot/billet material should be picked up and recycled.  
 Where possible allow molten material to solidify naturally.  
 Residue from cutting or grinding should be swept or vacuumed and placed in suitable containers.  
 Use clean non sparking tools to collect material.  
 Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration.  
 Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).

**6.4 Reference to other sections:**

Refer to Section 8 - Exposure Controls/Personal Protection and Section 13 - Disposal Considerations.

**Section 7: Handling and Storage****7.1 Precautions for safe handling:****Handling:**

Under normal conditions, exposure to cast ingots/billets presents few health hazards in itself. Thermal cutting and melting of ingots/billets may produce fumes and dust containing the component elements which may present potentially significant health hazards. Use only with adequate ventilation. Minimise dust generation and accumulation.  
 Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Wear appropriate personal protective equipment, avoid direct contact. Do not breathe dust or fumes. Avoid contact with skin, eyes, and clothing. Wash thoroughly with soap and water after handling and before eating, drinking, or using tobacco.

**7.2 Conditions for safe storage, including any incompatibilities:****Storage:**

Store in a well-ventilated place. Keep container tightly closed. Keep away from incompatible materials.

**7.3 Specific end use(s):**

Refer to Section 1.2 - Relevant identified uses.

**Section 8: Exposure Controls/Personal Protection:****8.1 Control parameters:****Exposure Limits/Guidelines**

|                                | Result   | ACGIH   | Europe                  | NIOSH                          | OSHA                               | United Kingdom   |
|--------------------------------|----------|---|-------------------------|--------------------------------|------------------------------------|--|
| Chromium, massive (7440-47-3)  | TWAs     | 0.5 mg/m <sup>3</sup> TWA   | 2 mg/m <sup>3</sup> TWA | 0.5 mg/m <sup>3</sup> TWA      | 1 mg/m <sup>3</sup> TWA            | 0.5 mg/m <sup>3</sup> TWA<br>0.025 mg/m <sup>3</sup> (process generated)                         |
|                                | STELs    | Not established   | Not established         | Not established                | Not established                    | Not Stated EH40  |
| Manganese (powder) (7439-96-5) | STELs    | Not established   | Not established         | 3 mg/m <sup>3</sup> STEL       | Not established                    | Not Stated EH 40   |
|                                | TWAs     | 0.02 mg/m <sup>3</sup> TWA (respirable fraction);<br>0.1 mg/m <sup>3</sup> TWA (inhalable fraction) | Not established         | 1 mg/m <sup>3</sup> TWA (fume) | Not established                    | 0.2 mg/m <sup>3</sup> TWA (as Mn) (Inhalable)<br>0.05 mg/m <sup>3</sup> TWA (as Mn) (respirable) |
|                                | Ceilings | Not established   | Not established         | Not established                | 5 mg/m <sup>3</sup> Ceiling (fume) | Not established  |

## SDS 05 – Iron Based Alloys

|  |          |  |                 |  |   |  |
|--|----------|--|-----------------|--|---|--|
| Tantalum (7440-25-7)                     | STELs    | Not established  | Not established | 10 mg/m <sup>3</sup> STEL (dust)   | Not established   | 10 mg/m <sup>3</sup> STEL  |
|  | TWAs     | Not established  | Not established | 5 mg/m <sup>3</sup> TWA (dust)   | 5 mg/m <sup>3</sup> TWA   | 5 mg/m <sup>3</sup> TWA  |
| Cobalt (powder) (7440-48-4)              | STELs    | Not established  | Not established | Not established  | Not established   | Not Stated EH40  |
|  | TWAs     | 0.02 mg/m <sup>3</sup> TWA   | Not established | 0.05 mg/m <sup>3</sup> TWA (dust and fume)   | 0.1 mg/m <sup>3</sup> TWA (dust and fume)   | 0.1 mg/m <sup>3</sup> TWA  |
| Aluminium powder, stabilised (7429-90-5) | STELs    | Not established  | Not established | Not established  | Not established   | Not Stated EH 40   |
|  | TWAs     | 1 mg/m <sup>3</sup> TWA (respirable fraction)  | Not established | 10 mg/m <sup>3</sup> TWA (total dust); 5 mg/m <sup>3</sup> TWA (respirable dust)   | 15 mg/m <sup>3</sup> TWA (total dust); 5 mg/m <sup>3</sup> TWA (respirable fraction)  | 10 mg/m <sup>3</sup> TWA (inhalable dust); 4 mg/m <sup>3</sup> TWA (respirable dust) |
| Nickel, massive, ≥ 1 mm (7440-02-0)      | STELs    | Not established  | Not established | Not established  | Not established   | 1.5 mg/m <sup>3</sup> STEL (calculated)  |
|  | TWAs     | 1.5 mg/m <sup>3</sup> TWA (inhalable fraction)   | Not established | 0.015 mg/m <sup>3</sup> TWA  | 1 mg/m <sup>3</sup> TWA   | 0.5 mg/m <sup>3</sup> TWA  |
| Silicon (7440-21-3)                      | STELs    | Not established  | Not established | Not established  | Not established   | Not Stated EH40  |
|  | TWAs     | Not established  | Not established | 10 mg/m <sup>3</sup> TWA (total dust); 5 mg/m <sup>3</sup> TWA (respirable dust)   | 15 mg/m <sup>3</sup> TWA (total dust); 5 mg/m <sup>3</sup> TWA (respirable fraction)  | 10 mg/m <sup>3</sup> TWA (inhalable dust); 4 mg/m <sup>3</sup> TWA (respirable dust) |
| Tungsten, powder (7440-33-7)             | STELs    | 10 mg/m <sup>3</sup> STEL  | Not established | 10 mg/m <sup>3</sup> STEL  | Not established   | 10 mg/m <sup>3</sup> STEL  |
|  | TWAs     | 5 mg/m <sup>3</sup> TWA  | Not established | 5 mg/m <sup>3</sup> TWA  | Not established   | 5 mg/m <sup>3</sup> TWA  |
| Vanadium (7440-62-2)                     | Ceilings | Not established  | Not established | 0.05 mg/m <sup>3</sup> Ceiling (except Vanadium metal and Vanadium carbide, dust and fume, as V, 15 min)<br><i>as Vanadium compounds</i> | 0.5 mg/m <sup>3</sup> Ceiling (respirable dust, as V <sub>2</sub> O <sub>5</sub> ); 0.1 mg/m <sup>3</sup> Ceiling (fume, as V <sub>2</sub> O <sub>5</sub> ) | Not established  |
|  | STELs    | Not established  | Not established | 3 mg/m <sup>3</sup> STEL (listed under Ferrovandium dust)  | Not established   | Not established  |
|  | TWAs     | Not established  | Not established | 1 mg/m <sup>3</sup> TWA (listed under Ferrovandium dust)   | Not established   | Not established  |
| Molybdenum (powder) (7439-98-7)          | TWAs     | 10 mg/m <sup>3</sup> TWA (inhalable fraction); 3 mg/m <sup>3</sup> TWA (respirable fraction) | Not established | Not established  | Not established   | 10 mg/m <sup>3</sup>   |
|  | STELs    | Not established  | Not established | Not established  | Not established   | 20 mg/m <sup>3</sup>   |

### 8.2 Exposure controls:

#### Engineering Measures/Controls

Use a local exhaust when cutting, grinding, welding, or melting. It is recommended that dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment. Ensure that dust handling systems (such as exhaust ducts, dust collectors, vessels and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is not leakage from the equipment). Use only appropriately classified electrical equipment.

## SDS 05 – Iron Based Alloys

### Personal Protective Equipment Respiratory

For limited exposure, use P95 or N95 respirator. For prolonged exposure use an air- purifying respirator with high efficiency particulate air (HEPA) filters. Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirators if exposure limits are exceeded or symptoms are experienced.

### Eye/Face

Wear safety goggles.

### Skin/Body

Wear appropriate gloves. Wear long sleeves and/or protective coveralls.

### Environmental Exposure Controls

Follow best practice for site management and disposal of waste. Controls should be engineered to prevent release to the environment, including procedures to prevent spills, atmospheric release and release to waterways.

### Key to abbreviations:

ACGIH = American Conference of Governmental Industrial Hygiene  
 NIOSH = National Institute of Occupational Safety and Health  
 OSHA = Occupational Safety and Health Administration  
 STEL = Short Term Exposure Limits are based on 15-minute exposures  
 TWA = Time-Weighted Averages are based on 8h/day, 40h/week exposures

## Section 9: Physical and Chemical Properties

### 9.1 Information on Basic Physical and Chemical Properties:

#### Material Description

|                 |                |                        |                                    |
|-----------------|----------------|------------------------|------------------------------------|
| Physical Form   | Solid          | Appearance/Description | Metallic grey solid with no odour. |
| Colour          | Metallic grey. | Odour                  | Odourless                          |
| Odour Threshold | Data lacking   |                        |                                    |

#### General Properties

|                                   |              |                              |                        |
|-----------------------------------|--------------|------------------------------|------------------------|
| Boiling Point                     | Data lacking | Melting Point/Freezing Point | 2700 °F (1482.2222 °C) |
| Decomposition Temperature         | Data lacking | pH                           | Data lacking           |
| Specific Gravity/Relative Density | = 8 Water=1  | Water Solubility             | Negligible < 0.1 %     |
| Viscosity                         | Data lacking | Explosive Properties         | Data lacking           |
| Oxidizing Properties:             | Data lacking |                              |                        |

#### Volatility

|                  |              |                 |              |
|------------------|--------------|-----------------|--------------|
| Vapour Pressure  | Data lacking | Vapour Density  | Data lacking |
| Evaporation Rate | Data lacking | Volatiles (Wt.) | 0 %          |
| Volatiles (Vol.) | 0 %          |                 |              |

#### Flammability

|                           |              |              |              |
|---------------------------|--------------|--------------|--------------|
| Flash Point               | Data lacking | UEL          | Data lacking |
| LEL                       | Data lacking | Autoignition | Data lacking |
| Flammability (solid, gas) | Data lacking |              |              |

#### Environmental

|                                     |              |  |  |
|-------------------------------------|--------------|--|--|
| Octanol/Water Partition coefficient | Data lacking |  |  |
|-------------------------------------|--------------|--|--|

### 9.2 Other Information:

No additional physical and chemical parameters noted.

## Section 10: Stability and Reactivity:

- 10.1 Reactivity:** No dangerous reaction known under conditions of normal use.
- 10.2 Chemical stability** Stable under normal temperatures and pressures.
- 10.3 Possibility of hazardous reactions** Hazardous polymerization will not occur.
- 10.4 Conditions to avoid** Avoid generating dust.

## SDS 05 – Iron Based Alloys

|  |   |
|--|---|
| <b>10.5 Incompatible materials</b>           | Cast Ingot/billet is stable at ordinary temperature; however, caution should be taken with acids, bases, and oxidizers. Molten metal will react violently with water.   |
| <b>10.6 Hazardous decomposition products</b> | Under normal conditions, exposure to cast ingots/billets presents few health hazards in itself. Thermal cutting and melting of ingots/billets may produce fumes containing the component elements and breathing those fumes may present potentially significant health hazards. |

| Section 11: Toxicological Information:    |           |   |
|---|-----------|---|
| 11.1 Information on toxicological effects |           |   |
| Components                                |           |   |
| Nickel, massive, $\geq 1$ mm (0% TO 55%)  | 7440-02-0 | <b>Acute Toxicity:</b> Ingestion/Oral-Rat TDLo • 200 mg/kg; Nutritional and Gross Metabolic: Gross Metabolite Changes: <b>Weight loss or decreased weight gain</b> ; Behavioural: <b>Somnolence (general depressed activity)</b> ; <b>Multi-dose Toxicity:</b> Ingestion/Oral-Rat TDLo 500 mg/kg 5 Day(s)-Intermittent; Lungs, Thorax, or Respiration: <b>Fibrosis, focal (pneumoconiosis)</b> ; Related to Chronic Data: <b>Death in the Other Multiple Dose data type field</b> ; Inhalation-Rabbit TClO • 1 mg/m <sup>3</sup> 6 Hour(s) 13 Week(s)-Intermittent; Lungs, Thorax, or Respiration: <b>Other changes</b> ; Lungs, Thorax, or Respiration: <b>Changes in lung weight</b> ; <b>Blood: Haemorrhage</b> ; Inhalation-Rat TClO • 0.4 mg/m <sup>3</sup> 40 Week(s)-Intermittent; Vascular: <b>Thrombosis distant from injection site</b> ; Lungs, Thorax, or Respiration: <b>Other changes</b> ; Related to Chronic Data: <b>Death in the Other Multiple Dose data type field</b> ; <b>Reproductive:</b> Ingestion/Oral-Rat TDLo • 158 mg/kg (multigeneration); Reproductive Effects: Effects on Embryo or Foetus: <b>Fetotoxicity (except death, e.g., stunted foetus)</b> ; Reproductive Effects: Effects on Embryo or Foetus: <b>Foetal death</b> ; <b>Tumorigenic / Carcinogen:</b> Inhalation-Guinea Pig TClO • 15 mg/m <sup>3</sup> 91 Week(s)-Intermittent; Tumorigenic: <b>Equivocal tumorigenic agent by RTECS criteria</b> ; Lungs, Thorax, or Respiration: <b>Tumours</b> ; Lungs, Thorax, or Respiration: <b>Bronchogenic carcinoma</b>  |
| Manganese (powder) (0% TO 3%)             | 7439-96-5 | <b>Acute Toxicity:</b> Ingestion/Oral-Rat LD50 • 9 g/kg; <b>Irritation:</b> Eye-Rabbit • 500 mg 24 Hour(s) • Mild irritation; Skin-Rabbit • 500 mg 24 Hour(s) • Mild irritation. <b>Multi-dose Toxicity:</b> Inhalation-Human TClO • 0.5 mg/m <sup>3</sup> 39 Week(s)-Intermittent; Brain and Coverings: <b>Other degenerative changes</b> ; Peripheral Nerve and Sensation: <b>Sensory change involving peripheral nerve</b> ; Behavioural: <b>Irritability</b> ; Inhalation-Mouse TClO • 0.7 mg/m <sup>3</sup> 24 Hour(s) 22 Week(s)-Continuous; Lungs, Thorax, or Respiration: <b>Fibrosis (interstitial)</b> ; Immunological Including Allergic: <b>Decrease in cellular immune response</b> ; Inhalation-Rat TClO • 0.3 mg/m <sup>3</sup> 5 Hour(s) 26 Week(s)-Intermittent; Lungs, Thorax, or Respiration: <b>Fibrosis (interstitial)</b> ; Immunological Including Allergic: <b>Decrease in cellular immune response</b> ; <b>Reproductive:</b> Ingestion/Oral-Mouse TDLo • 322.5 mg/kg (43D male); Reproductive Effects: Paternal Effects: <b>Spermatogenesis</b> ; Ingestion/Oral-Rat TDLo • 50 mg/kg (20D post); Reproductive Effects: Specific Developmental Abnormalities: <b>Central nervous system</b> ; Reproductive Effects: Effects on New-born: <b>Biochemical and metabolic</b> ; Reproductive Effects: Effects on New-born: <b>Behavioural</b> ; Ingestion/Oral-Rat TDLo • 90 mg/kg (18D post); Reproductive Effects: Effects on New-born: <b>Growth statistics (e.g., reduced weight gain)</b> ; Reproductive Effects: Effects on New-born: <b>Biochemical and metabolic</b> ; Reproductive Effects: Effects on New-born: <b>Other postnatal measures or effects</b> not listed. |
| Aluminium powder, stabilized (0% TO 8%)   | 7429-90-5 | <b>Multi-dose Toxicity:</b> Inhalation-Man TClO • 4 mg/m <sup>3</sup> 1 Year(s)-Intermittent; Lungs, Thorax, or Respiration: <b>Cough</b> ; Lungs, Thorax, or Respiration: <b>Dyspnoea</b> ; Nutritional and Gross Metabolic: Gross Metabolite Changes: <b>Weight loss or decreased weight gain</b> ; Inhalation-Rat TClO • 206 mg/m <sup>3</sup> 5 Hour(s) 30 Day(s)-Intermittent; Lungs, Thorax, or Respiration: <b>Fibrosis (interstitial)</b> ; Endocrine: <b>Hypoglycaemia</b> ; Blood: <b>Changes in serum composition (e.g., TP, bilirubin cholesterol)</b>  |
| Tungsten, powder (0% TO 8%)               | 7440-33-7 | <b>Irritation:</b> Eye-Rabbit • 500 mg 24 Hour(s) • Mild irritation; Skin-Rabbit • 500 mg 24 Hour(s) • Mild irritation; <b>Reproductive:</b> Ingestion/Oral-Rat TDLo • 1160 µg/kg (30W pre/1-20D preg); Reproductive Effects: Specific Developmental Abnormalities: <b>Musculoskeletal system</b> ; Ingestion/Oral-Rat TDLo • 1210 µg/kg (35W pre); Reproductive Effects: Effects on Fertility: <b>Post-implantation mortality</b> ; Reproductive Effects: Specific Developmental Abnormalities: <b>Musculoskeletal system</b> .  |
| Vanadium (0% TO 3%)                       | 7440-62-2 | <b>Multi-dose Toxicity:</b> Ingestion/Oral-Rat TDLo • 225 mg/kg 15 Day(s)-Continuous; Nutritional and Gross Metabolic: Gross Metabolite Changes: <b>Weight loss or decreased weight gain</b>  |
| Titanium, massive (0% TO 5%)              | 7440-32-6 | <b>Reproductive:</b> Ingestion/Oral-Rat TDLo • 158 mg/kg (multigeneration); Reproductive Effects: Effects on Embryo or Foetus: <b>Fetotoxicity (except death, e.g., stunted foetus)</b> ; Reproductive Effects: Effects on Embryo or Foetus: <b>Foetal death</b>  |
| Silicon (0% TO 20%)                       | 7440-21-3 | <b>Acute Toxicity:</b> Ingestion/Oral-Rat LD50 • 3160 mg/kg. <b>Irritation:</b> Eye-Rabbit • 3 mg • Mild irritation   |

## SDS 05 – Iron Based Alloys

|                                 |           |   |
|---------------------------------|-----------|---|
| Cobalt (powder) (0% TO 50%)     | 7440-48-4 | <b>Acute Toxicity:</b> Ingestion/Oral-Rat LD50 • 6171 mg/kg; behavioural: <b>Somnolence (general depressed activity)</b> ; behavioural: <b>Ataxia</b> ; Gastrointestinal: <b>Hypermotility, diarrhoea</b> .<br><b>Multi-dose Toxicity:</b> Inhalation-Rabbit TClO • 10 mg/m <sup>3</sup> 2 Hour(s) 56 Day(s)-Intermittent; behavioural: <b>Food intake (animal)</b> ; Lungs, Thorax, or Respiration: <b>Emphysema</b> ; Liver: <b>Fatty liver degeneration</b> ; Inhalation-Rat TClO • 0.09 mg/m <sup>3</sup> 24 Hour(s) 8 Week(s)-Continuous; Lungs, Thorax, or Respiration: <b>Other changes</b> ; Kidney, Ureter, and Bladder: <b>Urine volume decreased</b> ; Biochemical: Enzyme inhibition, induction, or change in blood or tissue levels: <b>Dehydrogenases</b> ; Inhalation-Rat TClO • 2 mg/m <sup>3</sup> 4 Day(s)-Intermittent; Lungs, Thorax, or Respiration: <b>Fibrosing alveolitis</b> |
| Tantalum (0% TO 1%)             | 7440-25-7 | <b>Acute Toxicity:</b> Ingestion/Oral-Mouse LD50 • 595 mg/kg  |
| Iron (50% TO 100%)              | 7439-89-6 | <b>Acute Toxicity:</b> Ingestion/Oral-Rat LD50 • 750 mg/kg; Blood: <b>Changes in serum composition (e.g., TP, bilirubin cholesterol)</b> ; Biochemical: Enzyme inhibition, induction, or change in blood or tissue levels: <b>Transaminases</b> ; Ingestion/Oral-Child TDLo • 77 mg/kg; behavioural: <b>Irritability</b> ; Gastrointestinal: <b>Nausea or vomiting</b> ; Blood: <b>Normocytic anaemia</b> .<br><b>Multi-dose Toxicity:</b> Ingestion/Oral-Rat TDLo • 105 mg/kg 5 Week(s)-Continuous; Liver: Tumours; Tumorigenic: Active as anti-cancer agent; Tumorigenic: <b>Protects against induction of experimental tumours</b>   |
| Molybdenum (powder) (0% TO 10%) | 7439-98-7 | <b>Mutagen:</b> Cytogenetic analysis • Inhalation-Rat • 19500 µg/m <sup>3</sup> ;<br><b>Reproductive:</b> Ingestion/Oral-Mouse TDLo • 448 mg/kg (multigeneration); Reproductive Effects: Effects on Embryo or Foetus: <b>Fetotoxicity (except death, e.g., stunted foetus)</b> ; Reproductive Effects: Effects on Embryo or Foetus: <b>Foetal death</b> ; Ingestion/Oral-Rat TDLo • 5800 µg/kg (30W pre/1-20D preg); Reproductive Effects: Specific Developmental Abnormalities: <b>Musculoskeletal system</b> ; Ingestion/Oral-Rat TDLo • 6050 µg/kg (35W pre); Reproductive Effects: Effects on Fertility: <b>Pre-implantation mortality</b> ; Reproductive Effects: Effects on Fertility: <b>Post-implantation mortality</b> .<br>Reproductive Effects: Specific Developmental Abnormalities: <b>Musculoskeletal system</b>  |

| GHS Properties                       | Classification  |
|--------------------------------------|---|
| <b>Acute toxicity</b>                | EU/CLP • Data lacking<br>UK CLP • Data lacking<br>UN GHS 9 • Data lacking<br>OSHA HCS 2012 • Data lacking   |
| <b>Skin corrosion/Irritation</b>     | EU/CLP • Data lacking<br>UK CLP • Data lacking<br>UN GHS 9 • Data lacking<br>OSHA HCS 2012 • Data lacking   |
| <b>Serious eye damage/Irritation</b> | EU/CLP • Data lacking<br>UK CLP • Data lacking<br>UN GHS 9 • Eye Irritation 2<br>OSHA HCS 2012 • Eye Irritation 2   |
| <b>Skin sensitisation</b>            | EU/CLP • Skin Sensitiser 1<br>UK CLP • Skin Sensitiser 1<br>UN GHS 9 • Skin Sensitiser 1<br>OSHA HCS 2012 • Skin Sensitiser 1   |
| <b>Respiratory sensitisation</b>     | EU/CLP • Respiratory Sensitiser 1<br>UK CLP • Respiratory Sensitiser 1<br>UN GHS 9 • Respiratory Sensitiser 1<br>OSHA HCS 2012 • Respiratory Sensitiser 1                               |
| <b>Aspiration Hazard</b>             | EU/CLP • Data lacking<br>UK CLP • Data lacking<br>UN GHS 9 • Data lacking<br>OSHA HCS 2012 • Data lacking   |
| <b>Carcinogenicity</b>               | EU/CLP • Carcinogenicity 2; Suspected of causing cancer<br>UK CLP • Carcinogenicity 2; Suspected of causing cancer<br>UN GHS 9 • Carcinogenicity 2<br>OSHA HCS 2012 • Carcinogenicity 2 |
| <b>Germ Cell Mutagenicity</b>        | EU/CLP • Data lacking<br>UK CLP • Data lacking<br>UN GHS 9 • Data lacking<br>OSHA HCS 2012 • Data lacking   |
| <b>Toxicity for Reproduction</b>     | EU/CLP • Toxic to Reproduction 2<br>UK CLP • Toxic to Reproduction 2<br>UN GHS 9 • Toxic to Reproduction 2<br>OSHA HCS 2012 • Toxic to Reproduction 2                                   |

|  |  |                              |   |
|--|--|------------------------------|---|
| STOT-SE  | <p><b>EU/CLP</b> • Data lacking<br/> <b>UK CLP</b> • Data lacking<br/> <b>UN GHS 9</b> • Data lacking<br/> <b>OSHA HCS 2012</b> • Data lacking</p>   |                              |   |
| STOT-RE  | <p><b>EU/CLP</b> • Specific Target Organ Toxicity Repeated Exposure 1;<br/>         Specific Target Organ Toxicity Repeated Exposure 2<br/> <b>UK CLP</b> • Specific Target Organ Toxicity Repeated Exposure 1;<br/>         Specific Target Organ Toxicity Repeated Exposure 2<br/> <b>UN GHS 3</b> • Specific Target Organ Toxicity Repeated Exposure 1<br/> <b>OSHA HCS 2012</b> • Specific Target Organ Toxicity Repeated Exposure 1</p> |                              |   |
| <p><b>Potential Health Effects</b></p> <p><b>Inhalation</b></p> <p><b>Acute (Immediate)</b> Exposure to dust may cause irritation. Processes such as cutting, grinding, crushing, or impact may result in generation of excessive amounts of airborne dusts in the workplace. Nuisance dust may affect the lungs, but reactions are typically reversible.</p> <p><b>Chronic (Delayed)</b> Repeated and prolonged exposure may cause sensitisation of the respiratory system. Chronic exposure to Nickel can cause effects such as rhinitis, sinusitis, nasal septal perforations and asthma have been reported in nickel refinery and nickel-plating workers.</p> <p><b>Skin</b></p> <p><b>Acute (Immediate)</b> May cause skin sensitisation. Symptoms include redness, and skin rash. Contact allergy to nickel is very common in human beings.</p> <p><b>Chronic (Delayed)</b> No data available.</p> <p><b>Eye</b></p> <p><b>Acute (Immediate)</b> Causes serious eye irritation. Excessive concentrations of nuisance dust in the workplace may reduce visibility and may cause unpleasant deposits in eyes.</p> <p><b>Chronic (Delayed)</b> No data available.</p> <p><b>Ingestion</b></p> <p><b>Acute (Immediate)</b> Excessive concentrations of nuisance dust in the workplace may cause mechanical irritation to mucous membranes.</p> <p><b>Chronic (Delayed)</b> No data available.</p> <p><b>Other</b></p> <p><b>Chronic (Delayed)</b> Chronic exposure to Manganese dust and fumes can cause Manganism (Parkinson like disease).</p> <p><b>Carcinogenic Effects</b> Repeated and prolonged exposure to fumes and dust created in processing this product may cause cancer.</p> |  |                              |   |
| <b>Carcinogenic Effects</b>  |  |                              |   |
|  | <b>CAS</b>   | <b>IARC</b>                  | <b>NTP</b>                                    |
| Nickel, massive, ≥ 1 mm  | 7440-02-0  | Group 2B-Possible Carcinogen | Reasonably Anticipated to be Human Carcinogen |
| Cobalt (powder)  | 7440-48-4  | Group 2B-Possible Carcinogen | Reasonably Anticipated to be Human Carcinogen |
| <p><b>Reproductive Effects</b> Repeated and prolonged exposure to fumes and dust created in processing this product may cause reproductive effects.</p> <p><b>11.2 Other information:</b></p> <p>Heating above the melting point releases metallic oxides which may cause metal fume fever by inhalation. The symptoms are shivering, fever, malaise and muscular pain.</p> <p><b>Key to abbreviations</b></p> <p>LD = Lethal Dose<br/>         TC = Toxic Concentration<br/>         TD = Toxic Dose</p>  |  |                              |   |

| Section 12: Ecological Information:                             |  |   |
|---|--|---|
| 12.1 Toxicity:  |  |   |
| Components  |  |   |
| Nickel, massive, ≥ 1 mm (0% TO 55%)                             | 7440-02-0                                      | <b>Aquatic Toxicity-Fish:</b> 96 Hour(s) LC50 Oncorhynchus mykiss (Rainbow Trout) 0.06 mg/L 28 Day(s) NOEC Cyprinus carpio (Common Carp) 0.0035 µg/L<br><b>Aquatic Toxicity-Crustacea:</b> 7 Day(s) NOEC Americamysis bahia (Opossum Shrimp) 0.213 mg/L<br><b>Aquatic Toxicity-Algae and Other Aquatic Plant(s):</b> 96 Hour(s) EC50 Pseudokirchneriella subcapitata (Green Algae) 0.233 mg/L |
| Vanadium (0% TO 3%)   | 7440-62-2                                      | <b>Aquatic Toxicity-Fish:</b> 96 Hour(s) LC50 Pimephales promelas (Fathead Minnow) 1.8 mg/L<br><b>Aquatic Toxicity-Crustacea:</b> 48 Hour(s) LC50 Daphnia magna (Water Flea) 1.55 mg/L 7 Day(s) NOEC Daphnia magna (Water Flea) 0.5 mg/L  |
| Cobalt (powder) (0% TO 50%)                                     | 7440-48-4                                      | <b>Aquatic Toxicity-Fish:</b> 96 Hour(s) LC50 Pimephales promelas (Fathead Minnow) 3.4 mg/L<br><b>Aquatic Toxicity-Crustacea:</b> 48 Hour(s) LC50 Daphnia magna (Water Flea) 4.4 mg/L 28 Day(s) NOEC Daphnia magna (Water Flea) 0.0028 mg/L   |
| Iron (50% TO 100%)  | 7439-89-6                                      | <b>Aquatic Toxicity-Fish:</b> 96 Hour(s) LC50 Mudskipper (Periophthalmus waltoni) 0.00648 mg/L 7 Day(s) NOEC Brown Trout (Salmo trutta) 0.305 mg/L<br><b>Aquatic Toxicity-Crustacea:</b> 7 Day(s) NOEC Aquatic Sowbug, Isopod (Idotea balthica) 0.5 mg/L  |
| Molybdenum (powder) (0% TO 10%)                                 | 7439-98-7                                      | <b>Aquatic Toxicity-Fish:</b> 96 Hour(s) LC50 Rainbow Trout (Oncorhynchus mykiss) 800 mg/L<br><b>Aquatic Toxicity-Crustacea:</b> 48 Hour(s) LC50 Daphnia magna (Water Flea) >200 mg/L 28 Day(s) NOEC Daphnia magna (Water Flea) 0.67 mg/L   |
| The product is not expected to present an environmental hazard. |  |   |
| <b>12.2 Persistence and degradability</b>                       | Material data lacking.                         |   |
| <b>12.3 Bio accumulative potential</b>                          | Material data lacking.                         |   |
| <b>12.4 Mobility in Soil</b>                                    | Material data lacking.                         |   |
| <b>12.5 Results of PBT and vPvB assessment</b>                  | No PBT and vPvB assessment has been conducted. |   |
| <b>12.6 Other adverse effects</b>                               | No studies have been found.                    |   |

| Section 13: Disposal Considerations: |   |
|--------------------------------------|---|
| 13.1 Waste treatment methods         |   |
| <b>Product waste</b>                 | Dispose of content and/or container in accordance with local, regional, national, and/or international regulations. |
| <b>Packaging waste</b>               | Dispose of content and/or container in accordance with local, regional, national, and/or international regulations. |

| Section 14: Transport Information:       |                 |                              |                                 |                    |                            |
|--|-----------------|------------------------------|---------------------------------|--------------------|----------------------------|
|  | 14.1 UN number  | 14.2 UN proper shipping name | 14.3 Transport hazard class(es) | 14.4 Packing group | 14.5 Environmental hazards |
| DOT                                      | Not Applicable  | Not Regulated                | Not Applicable                  | Not Applicable     | NDA                        |
| TDG                                      | Not Applicable  | Not Regulated                | Not Applicable                  | Not Applicable     | NDA                        |
| IMO/IMDG                                 | Not Applicable  | Not Regulated                | Not Applicable                  | Not Applicable     | NDA                        |
| IATA/ICAO                                | Not Applicable  | Not Regulated                | Not Applicable                  | Not Applicable     | NDA                        |
| <b>14.6 Special precautions for user</b> | None specified. |                              |                                 |                    |                            |

## SDS 05 – Iron Based Alloys

**14.7 Transport in bulk according to Annex II of Marpol and the IBC Code** Data lacking.

### Section 15: Regulatory Information:

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

**SARA Hazard Classifications** Acute, Chronic, Pressure (Sudden Release of)

#### Inventory

| Component                                    | CAS       | UK MCL | UK SVHCs | EU EINECS | EU ELNICS | TSCA |
|--|-----------|--------|----------|-----------|-----------|------|
| Aluminium powder, stabilized                 | 7429-90-5 | Yes    | No       | Yes       | No        | Yes  |
| Carbon ( <i>animal or vegetable origin</i> ) | 7440-44-0 | Yes    | No       | Yes       | No        | Yes  |
| Chromium, massive                            | 7440-47-3 | Yes    | No       | Yes       | No        | Yes  |
| Cobalt (powder)                              | 7440-48-4 | Yes    | No       | Yes       | No        | Yes  |
| Iron   | 7439-89-6 | Yes    | No       | Yes       | No        | Yes  |
| Manganese (powder)                           | 7439-96-5 | Yes    | No       | Yes       | No        | Yes  |
| Molybdenum (powder)                          | 7439-98-7 | Yes    | No       | Yes       | No        | Yes  |
| Nickel, massive, ≥ 1 mm                      | 7440-02-0 | Yes    | No       | Yes       | No        | Yes  |
| Niobium                                      | 7440-03-1 | Yes    | No       | Yes       | No        | Yes  |
| Silicon                                      | 7440-21-3 | Yes    | No       | Yes       | No        | Yes  |
| Tantalum                                     | 7440-25-7 | Yes    | No       | Yes       | No        | Yes  |
| Titanium, massive                            | 7440-32-6 | Yes    | No       | Yes       | No        | Yes  |
| Tungsten, powder                             | 7440-33-7 | Yes    | No       | Yes       | No        | Yes  |
| Vanadium                                     | 7440-62-2 | Yes    | No       | Yes       | No        | Yes  |

#### United States

##### Labour

##### U.S. - OSHA - Process Safety Management - Highly Hazardous Chemicals

|  |           |            |
|--|-----------|------------|
| Carbon ( <i>animal or vegetable origin</i> ) | 7440-44-0 | Not Listed |
| Chromium, massive                            | 7440-47-3 | Not Listed |
| Manganese (powder)                           | 7439-96-5 | Not Listed |
| Tantalum                                     | 7440-25-7 | Not Listed |
| Cobalt (powder)                              | 7440-48-4 | Not Listed |
| Aluminium powder, stabilized                 | 7429-90-5 | Not Listed |
| Molybdenum (powder)                          | 7439-98-7 | Not Listed |
| Nickel, massive, ≥ 1 mm                      | 7440-02-0 | Not Listed |
| Silicon                                      | 7440-21-3 | Not Listed |
| Tungsten, powder                             | 7440-33-7 | Not Listed |
| Vanadium                                     | 7440-62-2 | Not Listed |
| Iron   | 7439-89-6 | Not Listed |
| Titanium, massive                            | 7440-32-6 | Not Listed |
| Niobium                                      | 7440-03-1 | Not Listed |

##### U.S. - OSHA - Specifically Regulated Chemicals

|  |           |            |
|--|-----------|------------|
| Carbon ( <i>animal or vegetable origin</i> ) | 7440-44-0 | Not Listed |
| Chromium, massive                            | 7440-47-3 | Not Listed |
| Manganese (powder)                           | 7439-96-5 | Not Listed |
| Tantalum                                     | 7440-25-7 | Not Listed |
| Cobalt (powder)                              | 7440-48-4 | Not Listed |
| Aluminium powder, stabilized                 | 7429-90-5 | Not Listed |
| Molybdenum (powder)                          | 7439-98-7 | Not Listed |
| Nickel, massive, ≥ 1 mm                      | 7440-02-0 | Not Listed |

## SDS 05 – Iron Based Alloys

|  |           |  |
|--|-----------|--|
| Silicon  | 7440-21-3 | Not Listed   |
| Tungsten, powder   | 7440-33-7 | Not Listed   |
| Vanadium   | 7440-62-2 | Not Listed   |
| Iron   | 7439-89-6 | Not Listed   |
| Titanium, massive  | 7440-32-6 | Not Listed   |
| Niobium  | 7440-03-1 | Not Listed   |
| <b>Environment</b>   |           |  |
| <b>U.S. - CAA (Clean Air Act) - 1990 Hazardous Air Pollutants</b>                |           |  |
| Carbon ( <i>animal or vegetable origin</i> )                                     | 7440-44-0 | Not Listed   |
| Chromium, massive  | 7440-47-3 | Not Listed   |
| Manganese (powder)   | 7439-96-5 | Not Listed   |
| Tantalum   | 7440-25-7 | Not Listed   |
| Cobalt (powder)  | 7440-48-4 | Not Listed   |
| Aluminium powder, stabilized   | 7429-90-5 | Not Listed   |
| Molybdenum (powder)  | 7439-98-7 | Not Listed   |
| Nickel, massive, $\geq 1$ mm   | 7440-02-0 | Not Listed   |
| Silicon  | 7440-21-3 | Not Listed   |
| Tungsten, powder   | 7440-33-7 | Not Listed   |
| Vanadium   | 7440-62-2 | Not Listed   |
| Iron   | 7439-89-6 | Not Listed   |
| Titanium, massive  | 7440-32-6 | Not Listed   |
| Niobium  | 7440-03-1 | Not Listed   |
| <b>U.S. - CERCLA/SARA - Hazardous Substances and their Reportable Quantities</b> |           |  |
| Carbon (animal or vegetable origin)  | 7440-44-0 | Not Listed   |
| Chromium, massive  | 7440-47-3 | 5000 lb final RQ (no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is $>100$ $\mu\text{m}$ ); 2270 kg final RQ (no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is $>100$ $\mu\text{m}$ ) |
| Manganese (powder)   | 7439-96-5 | Not Listed   |
| Tantalum   | 7440-25-7 | Not Listed   |
| Cobalt (powder)  | 7440-48-4 | Not Listed   |
| Aluminium powder, stabilized   | 7429-90-5 | Not Listed   |
| Molybdenum (powder)  | 7439-98-7 | Not Listed   |
| Nickel, massive, $\geq 1$ mm   | 7440-02-0 | 100 lb final RQ (no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is $>100$ $\mu\text{m}$ ); 45.4 kg final RQ (no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is $>100$ $\mu\text{m}$ )  |
| Silicon  | 7440-21-3 | Not Listed   |
| Tungsten, powder   | 7440-33-7 | Not Listed   |
| Vanadium   | 7440-62-2 | Not Listed   |
| Iron   | 7439-89-6 | Not Listed   |
| Titanium, massive  | 7440-32-6 | Not Listed   |
| Niobium  | 7440-03-1 | Not Listed   |

## SDS 05 – Iron Based Alloys

| <b>U.S. - CERCLA/SARA - Radionuclides and Their Reportable Quantities</b>        |           |                                |
|--|-----------|--------------------------------|
| Carbon ( <i>animal or vegetable origin</i> )                                     | 7440-44-0 | Not Listed                     |
| Chromium, massive  | 7440-47-3 | Not Listed                     |
| Manganese (powder)   | 7439-96-5 | Not Listed                     |
| Tantalum   | 7440-25-7 | Not Listed                     |
| Cobalt (powder)  | 7440-48-4 | Not Listed                     |
| Aluminium powder, stabilized   | 7429-90-5 | Not Listed                     |
| Molybdenum (powder)  | 7439-98-7 | Not Listed                     |
| Nickel, massive, ≥ 1 mm  | 7440-02-0 | Not Listed                     |
| Silicon  | 7440-21-3 | Not Listed                     |
| Tungsten, powder   | 7440-33-7 | Not Listed                     |
| Vanadium   | 7440-62-2 | Not Listed                     |
| Iron   | 7439-89-6 | Not Listed                     |
| Titanium, massive  | 7440-32-6 | Not Listed                     |
| Niobium  | 7440-03-1 | Not Listed                     |
| <b>U.S. - CERCLA/SARA - Section 302 Extremely Hazardous Substances EPCRA RQs</b> |           |                                |
| Carbon ( <i>animal or vegetable origin</i> )                                     | 7440-44-0 | Not Listed                     |
| Chromium, massive  | 7440-47-3 | Not Listed                     |
| Manganese (powder)   | 7439-96-5 | Not Listed                     |
| Tantalum   | 7440-25-7 | Not Listed                     |
| Cobalt (powder)  | 7440-48-4 | Not Listed                     |
| Aluminium powder, stabilized   | 7429-90-5 | Not Listed                     |
| Molybdenum (powder)  | 7439-98-7 | Not Listed                     |
| Nickel, massive, ≥ 1 mm  | 7440-02-0 | Not Listed                     |
| Silicon  | 7440-21-3 | Not Listed                     |
| Tungsten, powder   | 7440-33-7 | Not Listed                     |
| Vanadium   | 7440-62-2 | Not Listed                     |
| Iron   | 7439-89-6 | Not Listed                     |
| Titanium, massive  | 7440-32-6 | Not Listed                     |
| Niobium  | 7440-03-1 | Not Listed                     |
| <b>U.S. - CERCLA/SARA - Section 302 Extremely Hazardous Substances TPQs</b>      |           |                                |
| Carbon ( <i>animal or vegetable origin</i> )                                     | 7440-44-0 | Not Listed                     |
| Chromium, massive  | 7440-47-3 | Not Listed                     |
| Manganese (powder)   | 7439-96-5 | Not Listed                     |
| Tantalum   | 7440-25-7 | Not Listed                     |
| Cobalt (powder)  | 7440-48-4 | Not Listed                     |
| Aluminium powder, stabilized   | 7429-90-5 | Not Listed                     |
| Molybdenum (powder)  | 7439-98-7 | Not Listed                     |
| Nickel, massive, ≥ 1 mm  | 7440-02-0 | Not Listed                     |
| Silicon  | 7440-21-3 | Not Listed                     |
| Tungsten, powder   | 7440-33-7 | Not Listed                     |
| Vanadium   | 7440-62-2 | Not Listed                     |
| Iron   | 7439-89-6 | Not Listed                     |
| Titanium, massive  | 7440-32-6 | Not Listed                     |
| Niobium  | 7440-03-1 | Not Listed                     |
| <b>U.S. - CERCLA/SARA - Section 313 - Emission Reporting</b>                     |           |                                |
| Carbon ( <i>animal or vegetable origin</i> )                                     | 7440-44-0 | Not Listed                     |
| Chromium, massive  | 7440-47-3 | 1.0 % de minimis concentration |
| Manganese (powder)   | 7439-96-5 | 1.0 % de minimis concentration |

## SDS 05 – Iron Based Alloys

|  |           |  |
|--|-----------|--|
| Tantalum   | 7440-25-7 | Not Listed   |
| Cobalt (powder)  | 7440-48-4 | 0.1 % de minimis concentration                                     |
| Aluminium powder, stabilized                                       | 7429-90-5 | 1.0 % de minimis concentration (dust or fume only)                 |
| Molybdenum (powder)  | 7439-98-7 | Not Listed   |
| Nickel, massive, ≥ 1 mm  | 7440-02-0 | 0.1 % de minimis concentration                                     |
| Silicon  | 7440-21-3 | Not Listed   |
| Tungsten, powder   | 7440-33-7 | Not Listed   |
| Vanadium   | 7440-62-2 | 1.0 % de minimis concentration (except when contained in an alloy) |
| Iron   | 7439-89-6 | Not Listed   |
| Titanium, massive  | 7440-32-6 | Not Listed   |
| Niobium  | 7440-03-1 | Not Listed   |
| <b>U.S. - CERCLA/SARA - Section 313 - PBT Chemical Listing</b>     |           |  |
| Carbon ( <i>animal or vegetable origin</i> )                       | 7440-44-0 | Not Listed   |
| Chromium, massive  | 7440-47-3 | Not Listed   |
| Manganese (powder)   | 7439-96-5 | Not Listed   |
| Tantalum   | 7440-25-7 | Not Listed   |
| Cobalt (powder)  | 7440-48-4 | Not Listed   |
| Aluminium powder, stabilized                                       | 7429-90-5 | Not Listed   |
| Molybdenum (powder)  | 7439-98-7 | Not Listed   |
| Nickel, massive, ≥ 1 mm  | 7440-02-0 | Not Listed   |
| Silicon  | 7440-21-3 | Not Listed   |
| Tungsten, powder   | 7440-33-7 | Not Listed   |
| Vanadium   | 7440-62-2 | Not Listed   |
| Iron   | 7439-89-6 | Not Listed   |
| Titanium, massive  | 7440-32-6 | Not Listed   |
| Niobium  | 7440-03-1 | Not Listed   |
| <b>United States - California Environment</b>                      |           |  |
| <b>U.S. - California - Proposition 65 - Carcinogens List</b>       |           |  |
| Carbon ( <i>animal or vegetable origin</i> )                       | 7440-44-0 | Not Listed   |
| Chromium, massive  | 7440-47-3 | Not Listed   |
| Manganese (powder)   | 7439-96-5 | Not Listed   |
| Tantalum   | 7440-25-7 | Not Listed   |
| Cobalt (powder)  | 7440-48-4 | carcinogen, 7/1/1992 (powder)                                      |
| Aluminium powder, stabilized                                       | 7429-90-5 | Not Listed   |
| Molybdenum (powder)  | 7439-98-7 | Not Listed   |
| Nickel, massive, ≥ 1 mm  | 7440-02-0 | carcinogen, 10/1/1989 (metallic)                                   |
| Silicon  | 7440-21-3 | Not Listed   |
| Tungsten, powder   | 7440-33-7 | Not Listed   |
| Vanadium   | 7440-62-2 | Not Listed   |
| Iron   | 7439-89-6 | Not Listed   |
| Titanium, massive  | 7440-32-6 | Not Listed   |
| Niobium  | 7440-03-1 | Not Listed   |
| <b>U.S. - California - Proposition 65 - Developmental Toxicity</b> |           |  |
| Carbon ( <i>animal or vegetable origin</i> )                       | 7440-44-0 | Not Listed   |
| Chromium, massive  | 7440-47-3 | Not Listed   |
| Manganese (powder)   | 7439-96-5 | Not Listed   |

## SDS 05 – Iron Based Alloys

|  |           |            |
|--|-----------|------------|
| Tantalum   | 7440-25-7 | Not Listed |
| Cobalt (powder)  | 7440-48-4 | Not Listed |
| Aluminium powder, stabilized   | 7429-90-5 | Not Listed |
| Molybdenum (powder)  | 7439-98-7 | Not Listed |
| Nickel, massive, ≥ 1 mm  | 7440-02-0 | Not Listed |
| Silicon  | 7440-21-3 | Not Listed |
| Tungsten, powder   | 7440-33-7 | Not Listed |
| Vanadium   | 7440-62-2 | Not Listed |
| Iron   | 7439-89-6 | Not Listed |
| Titanium, massive  | 7440-32-6 | Not Listed |
| Niobium  | 7440-03-1 | Not Listed |
| <b>U.S. - California - Proposition 65 - Maximum Allowable Dose Levels (MADL)</b> |           |            |
| Carbon ( <i>animal or vegetable origin</i> )                                     | 7440-44-0 | Not Listed |
| Chromium, massive  | 7440-47-3 | Not Listed |
| Manganese (powder)   | 7439-96-5 | Not Listed |
| Tantalum   | 7440-25-7 | Not Listed |
| Cobalt (powder)  | 7440-48-4 | Not Listed |
| Aluminium powder, stabilized   | 7429-90-5 | Not Listed |
| Molybdenum (powder)  | 7439-98-7 | Not Listed |
| Nickel, massive, ≥ 1 mm  | 7440-02-0 | Not Listed |
| Silicon  | 7440-21-3 | Not Listed |
| Tungsten, powder   | 7440-33-7 | Not Listed |
| Vanadium   | 7440-62-2 | Not Listed |
| Iron   | 7439-89-6 | Not Listed |
| Titanium, massive  | 7440-32-6 | Not Listed |
| Niobium  | 7440-03-1 | Not Listed |
| <b>U.S. - California - Proposition 65 - No Significant Risk Levels (NSRL)</b>    |           |            |
| Carbon ( <i>animal or vegetable origin</i> )                                     | 7440-44-0 | Not Listed |
| Chromium, massive  | 7440-47-3 | Not Listed |
| Manganese (powder)   | 7439-96-5 | Not Listed |
| Tantalum   | 7440-25-7 | Not Listed |
| Cobalt (powder)  | 7440-48-4 | Not Listed |
| Aluminium powder, stabilized   | 7429-90-5 | Not Listed |
| Molybdenum (powder)  | 7439-98-7 | Not Listed |
| Nickel, massive, ≥ 1 mm  | 7440-02-0 | Not Listed |
| Silicon  | 7440-21-3 | Not Listed |
| Tungsten, powder   | 7440-33-7 | Not Listed |
| Vanadium   | 7440-62-2 | Not Listed |
| Iron   | 7439-89-6 | Not Listed |
| Titanium, massive  | 7440-32-6 | Not Listed |
| Niobium  | 7440-03-1 | Not Listed |
| <b>U.S. - California - Proposition 65 - Reproductive Toxicity - Female</b>       |           |            |
| Carbon ( <i>animal or vegetable origin</i> )                                     | 7440-44-0 | Not Listed |
| Chromium, massive  | 7440-47-3 | Not Listed |
| Manganese (powder)   | 7439-96-5 | Not Listed |
| Tantalum   | 7440-25-7 | Not Listed |
| Cobalt (powder)  | 7440-48-4 | Not Listed |
| Aluminium powder, stabilized   | 7429-90-5 | Not Listed |
| Molybdenum (powder)  | 7439-98-7 | Not Listed |
| Nickel, massive, ≥ 1 mm  | 7440-02-0 | Not Listed |

## SDS 05 – Iron Based Alloys

|  |  |            |
|--|--|------------|
| Silicon  | 7440-21-3  | Not Listed |
| Tungsten, powder   | 7440-33-7  | Not Listed |
| Vanadium   | 7440-62-2  | Not Listed |
| Iron   | 7439-89-6  | Not Listed |
| Titanium, massive  | 7440-32-6  | Not Listed |
| Niobium  | 7440-03-1  | Not Listed |
| <b>U.S. - California - Proposition 65 - Reproductive Toxicity - Male</b> |  |            |
| Carbon ( <i>animal or vegetable origin</i> )                             | 7440-44-0  | Not Listed |
| Chromium, massive  | 7440-47-3  | Not Listed |
| Manganese (powder)   | 7439-96-5  | Not Listed |
| Tantalum   | 7440-25-7  | Not Listed |
| Cobalt (powder)  | 7440-48-4  | Not Listed |
| Aluminium powder, stabilized   | 7429-90-5  | Not Listed |
| Molybdenum (powder)  | 7439-98-7  | Not Listed |
| Nickel, massive, ≥ 1 mm  | 7440-02-0  | Not Listed |
| Silicon  | 7440-21-3  | Not Listed |
| Tungsten, powder   | 7440-33-7  | Not Listed |
| Vanadium   | 7440-62-2  | Not Listed |
| Iron   | 7439-89-6  | Not Listed |
| Titanium, massive  | 7440-32-6  | Not Listed |
| Niobium  | 7440-03-1  | Not Listed |
| <b>15.2 Incompatible materials</b>                                       | No Chemical Safety Assessment has been carried out.  |            |
| <b>15.3 Hazardous decomposition products</b>                             | <b>WARNING:</b> This product contains a chemical known to the State of California to cause cancer. |            |

### Section 16: Other Information:

#### Relevant Phrases (code & full text)

H228 - Flammable solid  
H250 - Catches fire spontaneously if exposed to air  
H252 - Self-heating in large quantities; may catch fire  
H260 - In contact with water releases flammable gases which may ignite spontaneously  
H261 - In contact with water releases flammable gas  
H302 - Harmful if swallowed  
H319 - Causes serious eye irritation  
H361 - Suspected of damaging fertility or the unborn child.  
H410 - Very toxic to aquatic life with long lasting effects  
H411 - Toxic to aquatic life with long lasting effects  
H412 - Harmful to aquatic life with long lasting effects  
H413 - May cause long lasting harmful effects to aquatic life  
EUH029 - Contact with water liberates toxic gas.

#### Revision Date

07 November 2022

#### Preparation Date

14 June 2011

#### Disclaimer/Statement of Liability

The information herein is given in good faith but no warranty, expressed or implied, is made.

#### Key to abbreviations

NDA = No Data Available