

Safety Data Sheet

Section 1: Identification of the Substance/Mixture and of the Company/Undertaking

1.1 Product Identifier:

Product Name: Nickel Based Alloys

Synonyms 9XX; AIR (X); Airesist; Alloy (X); AMS (X); ASTM (X); B19XX; Blendalloy (x);

BMS (X); C (X); C263; CHS (X); ChS(x); CMS (X); CW (X); DS(X); EEQ(X); EMS (X); G (X); GE (X); GMR (X); GTD (X); Hast(X); Hastelloy(X); Haynes (X); HR (X); HS (X); HU (X); HY (X); IN; IN (X); INCO (X); INCONEL (X); JA (X); JET (X); JN (X); MA (X); MAR M (X); MBF (X); ME(X); MFB (X); MGA(X); MIL (X); Mitsu(X); MM (X); MSRR (X); N(X); NC(X); Ni(X); NIBRAZ(X); Nickel (X); NiCr(X); Nimo(X); Nimonic (X); NUCALLOY(X); PD (x); PSM(X); PW(X); PWA (X); PWPS(X); Rene (X); RR(X); SA(X); SC (X); Siemet(X); SR (x); STAL (x); SX (x); TLV (X); TMS (x); TNG(X); TSN(X); U (X); Udimet (X);

VZhL (x); WASP; Waspalloy (X); WG(X); X (X); YH(X); Z(X)

1.2 Relevant identified uses of the substance or mixture and uses advised against:

Relevant identified use(s): Cast ingots and billets at varying weights and dimensions. Ingots and

billets are sold and distributed to downstream processors who remelt the superalloys into products used within aerospace, automotive and

power generation turbine components.

1.3 Details of the supplier of the safety data sheet:

Manufacturer: Ross & Catherall.

Forge Lane, Killamarsh, Sheffield, S21 1BA

UK

Telephone (General): +44 (0) 114 248 6404 ext 345

Telephone (Direct Dial): +44 (0) 7990 442080

1.4 Emergency telephone number:

Manufacturer: +44 (0) 114 248 6404

Section 2: Hazards Identification

EU/EEC:

According to: Regulation (EC) No 1272/2008 (CLP)/REACH 1907/2006 [amended by 2022/586]

2.1 Classification of the substance or mixture:

CLP: Under normal conditions, exposure to cast ingots/billets presents few

health or physical hazards in itself. Thermal cutting and melting of ingots/billets may produce fumes containing the component elements and breathing those fumes may present potentially significant health hazards. Dusts generated by cutting or grinding can present physical

hazards.

Skin Sensitisation 1 - H317 Respiratory Sensitization 1 – H334

Carcinogenicity 2 - H351

Reproductive Toxicity 2 - H361fd

Specific Target Organ Toxicity Repeated Exposure 1 - H372 Specific Target Organ Toxicity Repeated Exposure 2 - H373

2.2 **Label Elements:**

CLP: **DANGER**



Hazard statements

H317 - May cause an allergic skin reaction.

H334 - May cause allergy or asthma symptoms or breathing difficulties if

H351 - Suspected of causing cancer.

H361fd - Suspected of damaging fertility. Suspected of damaging the

unborn child.

H372 - Causes damage to organs through prolonged or repeated

exposure.

H373 - May cause damage to organs through prolonged or repeated

exposure.

Precautionary statements

Prevention P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and

understood.

P260 - Do not breathe dust or fume.

P264 - Wash thoroughly after handling.

P270 - Do not eat, drink or smoke when using this product.

P272 - Contaminated work clothing should not be allowed out of the

workplace.

P280 - Wear protective gloves/protective clothing/eye protection/face

protection.

P284 - In case of inadequate ventilation wear respiratory protection.

Response

P304+P340 - IF INHALED: Remove person to fresh air and keep

comfortable for breathing.

P342+P311 - If experiencing respiratory symptoms: Call Medical

services

P302+P352 - IF ON SKIN: Wash with plenty of water.

P321 - Specific treatment, see supplemental first aid information.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P333+P313 - If skin irritation or rash occurs: Get medical

advice/attention.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue

rinsing.

P337+P317 - If eye irritation persists: Get medical advice/attention.

P308+P313 - IF exposed or concerned: Get medical advice/attention.

Storage/Disposal

P405 - Store locked up.

P501 - Dispose of content and/or container in accordance with local,

regional, national, and/or international regulations.

2.3 Other Hazards

CLP:

May form combustible dust concentrations in air.

Heating above the melting point releases metallic oxides which may

cause metal fume fever by inhalation.

The symptoms are shivering, fever, malaise, and muscular pain. According to Regulation (EC) No. 1272/2008 (CLP) this material is

considered hazardous.

United Kingdom (UK):

According to: Regulation (UK) No 2015/21 (CLP)/REACH 2021/904 Excluding Northern Ireland (NI) Note: Under the Post Brexit Northern Ireland Protocol, EU CLP and REACH regulations apply to NI.

2.1 Classification of the substance or mixture:

CLP:

Under normal conditions, exposure to cast ingots/billets presents few health or physical hazards in itself. Thermal cutting and melting of ingots/billets may produce fumes containing the component elements and breathing those fumes may present potentially significant health hazards. Dusts generated by cutting or grinding can present physical hazards.

Skin Sensitisation 1 - H317

Respiratory Sensitisation 1 - H334

Carcinogenicity 2 - H351

Reproductive Toxicity 2 - H361fd

Specific Target Organ Toxicity Repeated Exposure 1 - H372 Specific Target Organ Toxicity Repeated Exposure 2 - H373

2.2 Label Elements:

CLP: DANGER





Hazard statements

H317 - May cause an allergic skin reaction.

H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled

H351 - Suspected of causing cancer.

H361fd - Suspected of damaging fertility. Suspected of damaging the unborn child.

H372 - Causes damage to organs through prolonged or repeated exposure.

H373 - May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

Prevention

P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood.

P260 - Do not breathe dust or fume.

P264 - Wash thoroughly after handling.

P270 - Do not eat, drink or smoke when using this product.

P272 - Contaminated work clothing should not be allowed out of the workplace.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P284 - In case of inadequate ventilation wear respiratory protection.

Response

P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P342+P311 - If experiencing respiratory symptoms: Call Medical services.

P302+P352 - IF ON SKIN: Wash with plenty of water.

P321 - Specific treatment, see supplemental first aid information. P362+P364 - Take off contaminated clothing and wash it before reuse.

P333+P313 - If skin irritation or rash occurs: Get medical

advice/attention.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+P317 - If eye irritation persists: Get medical advice/attention. P308+P313 - IF exposed or concerned: Get medical advice/attention.

Storage/Disposal

P405 - Store locked up. P501 - Dispose of content and/or container in accordance with local,

regional, national, and/or international regulations.

2.3 Other Hazards

CLP: May form combustible dust concentrations in air.

Heating above the melting point releases metallic oxides which may

cause metal fume fever by inhalation.

The symptoms are shivering, fever, malaise, and muscular pain. According to Regulation (UK) No. 2015/21 (CLP) this material is

considered hazardous.

United Nations (UN) GHS Revision 9E:

According to: UN Globally Harmonized System of Classification and Labelling of Chemicals (GHS): Ninth Revised Edition

2.1 Classification of the substance or mixture:

UN GHS: Under normal conditions, exposure to cast ingots/billets presents

few health or physical hazards in itself. Thermal cutting and melting of ingots/billets may produce fumes containing the component elements and breathing those fumes may present potentially significant health hazards. Dusts generated by cutting or grinding

can present physical hazards. Skin Sensitisation 1 - H317 Respiratory Sensitisation 1 - H334

Carcinogenicity 2 - H351 Reproductive Toxicity 2 - H361fd

Specific Target Organ Toxicity Repeated Exposure 1 - H372

2.2 Label Elements:

UN GHS: DANGER





Hazard statements

H317 - May cause an allergic skin reaction.

H334 - May cause allergy or asthma symptoms or breathing

difficulties if inhaled.

H351 - Suspected of causing cancer.

H361fd - Suspected of damaging fertility. Suspected of damaging

the unborn child.

H372 - Causes damage to organs through prolonged or repeated

exposure.

H373 - May cause damage to organs through prolonged or repeated

exposure.

Precautionary statements

Prevention P201 - 0

P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read

and understood.

P260 - Do not breathe dust or fume.

P264 - Wash thoroughly after handling.

P270 - Do not eat, drink or smoke when using this product.

P272 - Contaminated work clothing should not be allowed out of the

workplace.

P280 - Wear protective gloves/protective clothing/eye

protection/face protection.

P284 - In case of inadequate ventilation wear respiratory protection.

Response

P304+P340 - IF INHALED: Remove person to fresh air and keep

comfortable for breathing.

P342+P311 - If experiencing respiratory symptoms: Call Medical

services.

P302+P352 - IF ON SKIN: Wash with plenty of water.

P321 - Specific treatment, see supplemental first aid information. P362+P364 - Take off contaminated clothing and wash it before

reuse.

P333+P313 - If skin irritation or rash occurs: Get medical

advice/attention.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+P317 - If eye irritation persists: Get medical advice/attention.

P308+P313 - IF exposed or concerned: Get medical

advice/attention.

P314 - Get medical advice/attention if you feel unwell.

Storage/Disposal

P405 - Store locked up.

P501 - Dispose of content and/or container in accordance with local,

regional, national, and/or international regulations.

2.3 Other Hazards **UN GHS:**

May form combustible dust concentrations in air.

Heating above the melting point releases metallic oxides which may

cause metal fume fever by inhalation.

The symptoms are shivering, fever, malaise, and muscular pain. According to the Globally Harmonized System for Classification and

Labelling (GHS) this product is considered hazardous.

United States (US):

According to: OSHA 29 CFR 1910.1200 HCS

2.1 Classification of the substance or mixture:

OSHA HCS 2012: Under normal conditions, exposure to cast ingots/billets presents

> few health or physical hazards in itself. Thermal cutting and melting of ingots/billets may produce fumes containing the component elements and breathing those fumes may present potentially significant health hazards. Dusts generated by cutting or grinding

can present physical hazards. Skin Sensitisation 1 - H317 Eye Irritation 2 - H320

Respiratory Sensitisation 1 - H334

Carcinogenicity 2 - H351

Reproductive Toxicity 2 - H361fd

Specific Target Organ Toxicity Repeated Exposure 1 – H372

Combustible Dust

Hazards Not Otherwise Classified - Health Hazards - Metal fume

fever

2.2 **Label Elements:**

> **OSHA HCS 2012: DANGER**





H317 - May cause an allergic skin reaction. Hazard statements

H320 - Causes serious eye irritation.

H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H351 - Suspected of causing cancer.

H361fd - Suspected of damaging fertility or the unborn child.

H372 - Causes damage to organs through prolonged or repeated

exposure.

Not Coded - May form combustible dust concentrations in air.

Precautionary statements

Prevention

P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read

and understood.

P260 - Do not breathe dust or fume. P264 - Wash thoroughly after handling.

P270 - Do not eat, drink or smoke when using this product.

P272 - Contaminated work clothing should not be allowed out of the

workplace.

P280 - Wear protective gloves/protective clothing/eye protection

face protection.

P284 - In case of inadequate ventilation wear respiratory protection.

Response

P304+P340 - IF INHALED: Remove person to fresh air and keep

comfortable for breathing.

P342+P311 - If experiencing respiratory symptoms: Call a POISON

CENTER or doctor/physician.

P302+P352 - IF ON SKIN: Wash with plenty of water.

P321 - Specific treatment, see supplemental first aid information. P362+P364 - Take off contaminated clothing and wash it before reuse.

P333+P313 - If skin irritation or rash occurs: Get medical

advice/attention.

P305 – IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P305 - If eye irritation persists: Get medical advice/attention.

P308+P313 - IF exposed or concerned: Get medical

advice/attention.

P314 - Get medical advice/attention if you feel unwell.

Storage/Disposal

P405 - Store locked up.

P501 - Dispose of content and/or container in accordance with local,

regional, national, and/or international regulations.

2.3 Other Hazards OSHA HCS 2012:

May form combustible dust concentrations in air.

Heating above the melting point releases metallic oxides which may

cause metal fume fever by inhalation.

The symptoms are shivering, fever, malaise, and muscular pain. Under United States Regulations (29 CFR 1910.1200 - Hazard Communication Standard), this product is considered hazardous.

Section 3: Composition/Information on Ingredients

3.1 Substances: Material does not meet the criteria of a substance.

3.2 Mixtures:

Composition					
Chemical Name	Identifiers	%	LD50/LC50	Classifications According to Regulation/Directive	Comments
Nickel, massive, ≥ 1 mm	CAS: 7440-02-0 EC Number: 231- 111-4	45% TO 100%	NDA	EU CLP: Annex VI, Table 3.1: Skin Sens. 1, H317; Carc. 2, H351 (InhI); STOT RE 1, H372 (Lungs / Orl/Dermal/InhI); Aquatic Chronic 3, H412 UK CLP: MCL: Skin Sens. 1, H317; Carc. 2, H351 (InhI); STOT RE 1, H372 (Lungs / Orl/Dermal/InhI); Aquatic Chronic 3, H412 UN GHS Revision 9: Flam. Sol. 1; Resp. Sens. 1B; Skin Sens. 1A; Carc. 2 (InhI); STOT RE 2 (Lungs / Orl, InhI); Aquatic Acute 3; Aquatic Chronic 3	NDA

	1	I	Г		
				OSHA HCS 2012: Flam. Sol. 1; Comb. Dust; Resp. Sens. 1B; Skin Sens. 1A; Carc. 2 (Inhl);	
				STOT RE 2 (Lungs / Orl, Inhl)	
				EU CLP: Acute Tox. 4, H302; Aquatic Chronic	
				4, H413	
	CAS: 7439-89-6	0%		UK CLP : Acute Tox. 4, H302; Aquatic Chronic	
Iron	EC Number: 231-	TO	NDA	4, H413	NDA
	096-4	40%		UN GHS Revision 9: Acute Tox. 4 (Orl);	
				Aquatic Chronic 4	
_				OSHA HCS 2012: Acute Tox. 4 (Orl) EU CLP: Annex VI, Table 3.1: Resp. Sens. 1,	
1				H334; Skin Sens. 1, H317; Aquatic Chronic 1,	
1				H410 (M=1)	
	CAS: 7440-48-4			UK CLP: MCL: Resp. Sens. 1, H334; Skin	
		0%	Ingestion/Oral-	Sens. 1, H317; Aquatic Chronic 1, H410 (M=1)	
Cobalt (powder)	EC Number:	TO	Rat LD50 • 6171	UN GHS Revision 9: Eye Irrit. 2; Resp. Sens.	NDA
-	231- 158-0	25%	mg/kg	1; Skin Sens. 1; Carc. 2 (Inhl); STOT RE 2 (Lung / Inhl); Aquatic Acute 2; Aquatic Chronic	
	EU Index: 027- 001-00-9			2	
	001-00-9			OSHA HCS 2012: Eye Irrit. 2; Resp. Sens. 1;	
				Skin Sens. 1; Carc. 2 (Inhl); STOT RE 2 (Lung	
				/ Inhl)	
Chromium	CAS: 7440-47-3	15%		EU CLP: Not Classified	
Chromium, massive	EC Number: 231-	TO	NDA	UK CLP: Not Classified UN GHS Revision 9: Not Classified	NDA
massive	157-5	40%		OSHA HCS 2012: Comb. Dust	
				EU CLP: Flam. Sol. 1, H228; Repr. 2, H361	
				(Orl); Aquatic Chronic 4, H413	
	CAS: 7439-98-7	0%		UK CLP : Flam. Sol. 1, H228; Repr. 2, H361	
Molybdenum	EC Number: 231-	TO	NDA	(Orl); Aquatic Chronic 4, H413 UN GHS Revision 3: Flam. Sol. 1; Repr. 2	NDA
(powder)	107-2	30%		(Orl); Aquatic Chronic 4	
				OSHA HCS 2012: Flam. Sol. 1; Comb. Dust;	
				Repr. 2 (Orl)	
İ				EU CLP: Annex VI, Table 3.1: Flam. Sol. 1,	
				H228; Water -react. 2, H261 UK CLP : Flam. Sol. 1, H228; Water -react. 2,	
Aluminium	CAS: 7429-90-5	0%		H261	
powder,	EC Number: 231-	TO	NDA	UN GHS Revision 9: Flam. Sol. 1; Water-	NDA
stabilized	072-3	18%		react. 2; STOT RE 1 (Lungs / Inhl);	
				OSHA HCS 2012: Flam. Sol. 1; Water-react.	
				2; Comb. Dust; STOT RE 1 (Lungs / Inhl)	
				EU CLP: Flam. Sol. 1, H228; Self-heat. 2; Repr. 2, H361fd (Orl); EUH029	
				UK CLP : : Flam. Sol. 1, H228; Self-heat. 2;	
Tungsten,	CAS: 7440-33-7 EC Number: 231-	0% TO	NDA	Repr. 2, H361fd (Orl); EUH029	NDA
powder	143-9	15%	NDA	UN GHS Revision 9: Flam. Sol. 1; Self-heat.	NDA
	1100	1070		2; Repr. 2 (Orl)	
				OSHA HCS 2012: Flam. Sol. 1; Self-heat. 2; Repr. 2 (Orl)	
				EU CLP: Acute Tox. 4, H302	
	CAS: 7440-25-7	0%		UK CLP: Acute Tox. 4, H302	
Tantalum	EC Number: 231-	TO	NDA	UN GHS Revision 9: Acute Tox. 4 (Orl)	NDA
	135-5	15%		OSHA HCS 2012: Acute Tox. 4 (Orl); Comb.	
				Dust EU CLP: Not Classified	
	CAS: 7440-15-5	0%		UK CLP: Not Classified	
Rhenium	EINECS : 231- 124-	TO	NDA	UN GHS Revision 9: Not Classified	NDA
	5	8%		OSHA HCS 2012: Not Classified	
				EU CLP: Aquatic Chronic 3, H412	
Vanadium	CAS: 7440-62-2	0% TO	NDA	UK CLP: Aquatic Chronic 3, H412	NDA
vanaulum	EC Number: 231-171-1	TO 7%	INDA	UN GHS Revision 9: Aquatic Acute 3; Aquatic Chronic 3	NDA
	., .	7 70		OSHA HCS 2012: Not Classified	
	CAS. 7440 20 0	00/		EU CLP : Pyr. Sol. 1, H250	
Titanium,	CAS: 7440-32-6 EINECS: 231- 142-	0% TO	NDA	UK CLP: Pyr. Sol. 1, H250	NDA
massive	3	7%	IND/	UN GHS Revision 9: Pyr. Sol. 1	IND/
	-	. , ,		OSHA HCS 2012: Pyr. Sol. 1; Comb. Dust	

Ruthenium	CAS: 7440-18-8 EINECS: 231- 127- 1	0% TO 6%	NDA	EU CLP: Not Classified UK CLP: Not Classified UN GHS Revision 9: Not Classified OSHA HCS 2012: Not Classified	NDA
Silicon	CAS: 7440-21-3 EC Number: 231- 130-8	0% TO 5%	Ingestion/Oral- Rat LD50 • 3160 mg/kg	EU CLP: Flam. Sol. 2, H228 UK CLP: Flam. Sol. 2, H228 UN GHS Revision 9: Flam. Sol. 2; Acute Tox. 5 (Orl) OSHA HCS 2012: Flam. Sol. 2	NDA
Niobium	CAS: 7440-03-1 EC Number: 231- 113-5	0% TO 4%	NDA	EU CLP: Not Classified UK CLP: Not Classified UN GHS Revision 9: Not Classified OSHA HCS 2012: Not Classified	NDA
Boron	CAS: 7440-42-8 EINECS: 231- 151- 2	0% TO 4%	Ingestion/Oral- Rat LD50 • 650 mg/kg	EU CLP: Acute Tox. 4, H302 UK CLP: Acute Tox. 4, H302 UN GHS Revision 9: Acute Tox. 4 (Orl) OSHA HCS 2012: Acute Tox. 4 (Orl)	NDA
Hafnium	CAS: 7440-58-6 EINECS: 231- 166-	0% TO 3%	NDA	EU CLP: Eye Irrit. 2 UK CLP: Eye Irrit. 2 UN GHS Revision 9: Eye Irrit. 2; Skin Irrit. 3 OSHA HCS 2012: Comb. Dust; Eye Irrit. 2	NDA
Manganese (powder)	CAS: 7439-96-5 EC Number: 231- 105-1	0% TO 2%	Ingestion/Oral- Rat LD50 • 9 g/kg	EU CLP: Flam. Sol. 2, H228; Eye Irrit. 2, H319; Repr. 2, H361 (Orl); STOT RE 1 (CNS, Lungs / Inhl) UK CLP: Flam. Sol. 2, H228; Eye Irrit. 2, H319; Repr. 2, H361 (Orl); STOT RE 1 (CNS, Lungs / Inhl) UN GHS Revision 9: Flam. Sol. 2; Skin Irrit. 3; Eye Irrit. 2; Repr. 2 (Orl); STOT RE 1 (CNS, Lungs/ Inhl) OSHA HCS 2012: Flam. Sol. 2; Skin Irrit. 3; Eye Irrit. 2; Repr. 2 (Orl); STOT RE 1 (CNS, Lungs/ Inhl) Hazard Not Otherwise Classified - Health Hazard - Metal fume fever	NDA

See Section 16 for full text of H-statements.

Section 4: First Aid Measures

4.1 Description of first aid measures:

Inhalation: Move victim to fresh air. Give artificial respiration if victim is not breathing.

Administer oxygen if breathing is difficult. If signs/symptoms continue, get

medical attention.

Skin: Wash skin with soap and water. If skin irritation occurs: Get medical

advice/attention.

Eye: In case of contact with substance, immediately flush eyes with running water

for at least 20 minutes. If eye irritation persists: Get medical advice/attention.

Ingestion: Rinse mouth. Do not give anything by mouth to an unconscious person. Get

medical attention if symptoms occur.

4.2 Most important symptoms and effects, both acute and delayed:

Refer to Section 11 - Toxicological Information.

4.3 Indication of any immediate medical attention and special treatment needed:

Notes to Medical Personnel:

All treatments should be based on observed signs and symptoms of distress

in the patient. Consideration should be given to the possibility that overexposure to materials other than this product may have occurred.

Section 5: Firefighting Measures

5.1 Extinguishing media:

Suitable Extinguishing

Media:

Use dry powder extinguishing agent.

Unsuitable Extinguishing

Media:

No data available.

5.2 Special hazards arising from the substance or mixture:

Unusual Fire and Explosion Hazards

Metal powder dispersed in air may cause fire and explosion.

Molten metal can ignite combustibles. Molten metal will react violently with water.

Hazardous Combustion

Products

No data available.

5.3 Advice for firefighters:

Wear positive pressure self-contained breathing apparatus (SCBA).

Structural firefighters' protective clothing will only provide limited protection.

Section 6: Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures:

Personal Precautions: Ventilate enclosed areas. Do not walk-through spilled material. Wear

appropriate personal protective equipment, avoid direct contact. Do not touch damaged containers or spilled material unless wearing appropriate protective

clothing.

Emergency Procedures: ELIMINATE all ignition sources (no smoking, flares, sparks or flames in

immediate area). As an immediate precautionary measure, isolate spill or leak area for at least 25 meters (75 feet) in all directions. If tank, rail car or tank truck is involved in a fire, ISOLATE for 800 meters (1/2 mile) in all directions; also, consider initial evacuation for 800 meters (1/2 mile) in all

directions. Keep unauthorised personnel away.

6.2 Environmental precautions:

Avoid run off to waterways and sewers.

6.3 Methods and material for containment and cleaning up:

Containment/Clean-up

Measures:

Avoid generating dust.

Solid ingot/billet material should be picked up and recycled. Where possible allow molten material to solidify naturally.

Residue from cutting or grinding should be swept or vacuumed and placed in

suitable containers.

Use clean non sparking tools to collect material.

Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in

sufficient concentration.

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed

air).

6.4 Reference to other sections:

Refer to Section 8 - Exposure Controls/Personal Protection and Section 13 -

Disposal Considerations.

Section 7: Handling and Storage

7.1 Precautions for safe handling:

Handling:

Under normal conditions, exposure to cast ingots/billets presents few health hazards in itself. Thermal cutting and melting of ingots/billets may produce fumes and dust containing the component elements which may present potentially significant health hazards. Nickel can react with carbon monoxide in reducing atmospheres to form nickel carbonyl, an extremely toxic gas. Use only with adequate ventilation. Minimize dust generation and accumulation. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Cobalt causes a dermatitis of the allergic sensitivity type at points in friction. Cobalt toxicity also results in a progressive diffuse, interstitial pneumonia with a non-productive cough, dyspnoea on exertion, interstitial fibrosis and cell damage.

Other workers have experienced a sensitized respiratory disease characterized by cough, wheezing and shortness of breath where upon removal from the environment, the symptoms subside. Wear appropriate personal protective equipment, avoid direct contact. Do not breathe dust or fumes. Avoid contact with skin, eyes, and clothing. Wash thoroughly with soap and water after handling and before eating, drinking, or using tobacco.

7.2 Conditions for safe storage, including any incompatibilities:

Storage:

Store in a well-ventilated place. Keep container tightly closed. Keep away

from incompatible materials.

7.3 Specific end use(s):

Refer to Section 1.2 - Relevant identified uses.

Section 8: Exposure Controls/Personal Protection:

8.1 Control parameters:

	Exposure Limits/Guidelines					
	Result	ACGIH	Europe	NIOSH	OSHA	United Kingdom
Chromium, TWAs massive (7440-47-3)		0.5 mg/m3 TWA	2 mg/m3 TWA	0.5 mg/m3 TWA	1 mg/m3 TWA	0.5 mg/m3 TWA 0.025 mg/m3 (process generated)
,	STELs	Not established	Not established	Not established	Not established	Not Stated EH40
	STELs	Not established	Not established	3 mg/m3 STEL	Not established	Not Stated EH 40
Manganese (powder) (7439- 96-5)	TWAs	0.02 mg/m3 TWA (respirable fraction). 0.1 mg/m3 TWA (inhalable fraction)	Not established	1 mg/m3 TWA (fume)	Not established	0.2 mg/m3 TWA (as Mn) (Inhalable) 0.05 mg/m3 TWA (as Mn) (respirable)
	Ceilings	Not established	Not established	Not established	5 mg/m3 Ceiling (fume)	Not established
Tantalum (7440-	STELs	Not established	Not established	10 mg/m3 STEL (dust)	Not established	10 mg/m3 STEL
25-7)	TWAs	Not established	Not established	5 mg/m3 TWA (dust)	5 mg/m3 TWA	5 mg/m3 TWA
Cobalt (powder)	STELs	Not established	Not established	Not established	Not established	Not Stated EH40
(7440-48-4)	TWAs	0.02 mg/m3 TWA	Not established	0.05 mg/m3 TWA (dust and fume)	0.1 mg/m3 TWA (dust and fume)	0.1 mg/m3 TWA
Aluminium	STELs	Not established	Not established	Not established	Not established	Not Stated EH 40
Aluminium powder, stabilised (7429-90-5)	TWAs	1 mg/m3 TWA (respirable fraction)	Not established	10 mg/m3 TWA (total dust); 5 mg/m3 TWA (respirable dust)	15 mg/m3 TWA (total dust); 5 mg/m3 TWA (respirable fraction)	10 mg/m3 TWA (inhalable dust); 4 mg/m3 TWA (respirable dust)

	STELs	Not established	Not established	Not established	Not established	Not Stated EH40
Silicon (7440- 21-3)	TWAs	Not established	Not established	10 mg/m3 TWA (total dust); 5 mg/m3 TWA (respirable dust)	15 mg/m3 TWA (total dust); 5 mg/m3 TWA (respirable fraction)	10 mg/m3 TWA (inhalable dust); 4 mg/m3 TWA (respirable dust)
Tungsten, powder (7440-	STELs	10 mg/m3 STEL	Not established	10 mg/m3 STEL	Not established	10 mg/m3 STEL
33-7)	TWAs	5 mg/m3 TWA	Not established	5 mg/m3 TWA	Not established	5 mg/m3 TWA
Vanadium (7440-62-2)	Ceilings	Not established	Not established	0.05 mg/m3 Ceiling (except Vanadium metal and Vanadium carbide, dust and fume, as V, 15 min) as Vanadium compounds	0.5 mg/m3 Ceiling (respirable dust, as V2O5); 0.1 mg/m3 Ceiling (fume, as V2O5)	Not established
	STELs	Not established	Not established	3 mg/m3 STEL (listed under Ferrovanadium dust)	Not established	Not established
	TWAs	Not established	Not established	1 mg/m3 TWA (listed under Ferrovanadium dust)	Not established	Not established
Hafnium (7440- 58-6)	TWAs	0.5 mg/m3 TWA	Not established	0.5 mg/m3 TWA	0.5 mg/m3 TWA	Not established
Molybdenum (powder) (7439- 98-7)	TWAs	10 mg/m3 TWA (inhalable fraction); 3 mg/m3 TWA (respirable fraction)	Not established	Not established	Not established	10 mg/m3
	STELs	Not established	Not established	Not established	Not established	20 mg/m3
Nickel, massive,	STELs	Not established	Not established	Not established	Not established	1.5 mg/m3 STEL (calculated)
≥ 1 mm (7440-02-0)	TWAs	1.5 mg/m3 TWA (inhalable fraction)	Not established	0.015 mg/m3 TWA	1 mg/m3 TWA	0.5 mg/m3 TWA

8.2 **Exposure controls:**

Engineering Measures/Controls

Use a local exhaust when cutting, grinding, welding, or melting. It is recommended that dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygendeficient environment. Ensure that dust handling systems (such as exhaust ducts, dust collectors, vessels and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is not leakage from the equipment). Use only appropriately classified electrical equipment.

Personal Protective Equipment Respiratory

For limited exposure, use P95 or N95 respirator. For prolonged exposure use an air- purifying respirator with high efficiency particulate air (HEPA) filters. Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirators if exposure limits are exceeded or symptoms are experienced.

Eye/Face Skin/Body **Environmental Exposure Controls**

Wear appropriate gloves. Wear long sleeves and/or protective coveralls.

Follow best practice for site management and disposal of waste. Controls should be engineered to prevent release to the environment, including procedures to prevent spills, atmospheric release and release to waterways.

Wear safety goggles.

Key to abbreviations:

ACGIH = American Conference of Governmental Industrial Hygiene NIOSH = National Institute of Occupational Safety and Health

OSHA = Occupational Safety and Health Administration

STEL = Short Term Exposure Limits are based on 15-minute exposures TWA = Time-Weighted Averages are based on 8h/day, 40h/week exposures

9.1 Information on Basic Physical and Chemical Properties:				
Material Description				
Physical Form	Solid	Appearance/Description	Metallic grey solid with no odour	
Colour	Metallic grey.	Odour	Odourless	
Odour Threshold	Data lacking			
General Properties				
Boiling Point	Data lacking	Melting Point/Freezing Point	2700 °F (1482.2222 °C)	
Decomposition Temperature	Data lacking	рН	Data lacking	
Specific Gravity/Relative Density	= 8 Water=1	Water Solubility	Negligible < 0.1 %	
Viscosity	Data lacking	Explosive Properties	Data lacking	
Oxidizing Properties:	Data lacking			
Volatility				
Vapour Pressure	Data lacking	Vapour Density	Data lacking	
Evaporation Rate	Data lacking	VOC (Wt.)	0 %	
VOC (Vol.)	0 %	Volatiles (Wt.)	0 %	
Volatiles (Vol.)	0 %			
Flammability		·		
Flash Point	Data lacking	UEL	Data lacking	
LEL	Data lacking	Autoignition	Data lacking	
Flammability (solid, gas)	Data lacking			
Environmental				
Octanol/Water Partition coefficient	Data lacking			

Secti	Section 10: Stability and Reactivity:				
10.1	Reactivity:	No dangerous reaction known under conditions of normal use.			
10.2	Chemical stability	Stable under normal temperatures and pressures.			
10.3	Possibility of hazardous reactions	Hazardous polymerization will not occur.			
10.4	Conditions to avoid	Avoid generating dust.			
10.5	Incompatible materials	Cast Ingot/billet is stable at ordinary temperature; however, caution should be taken with acids, bases, and oxidizers. Molten metal will react violently with water.			
10.6	Hazardous decomposition products	Under normal conditions, exposure to cast ingots/billets presents few health hazards in itself. Thermal cutting and melting of ingots/billets may produce fumes containing the component elements and breathing those fumes may present potentially significant health hazards.			

Section 11: Toxicological Information:

11.1 Information on toxicological effects

Components				
Nickel, massive, ≥ 1 mm (45% TO 100%)	7440-02-0	Acute Toxicity: Ingestion/Oral-Rat TDLo • 200 mg/kg; Nutritional and Gross Metabolic: Gross Metabolite Changes: Weight loss or decreased weight gain; Behavioural: Somnolence (general depressed activity); Multi-dose Toxicity: Ingestion/Oral-Rat TDLo 500 mg/kg 5 Day(s)-Intermittent; Lungs, Thorax, or Respiration: Fibrosis, focal (pneumoconiosis); Related to Chronic Data: Death in the Other Multiple Dose data type field; Inhalation-Rabbit TCLo • 1 mg/m³ 6 Hour(s) 13 Week(s)-Intermittent; Lungs, Thorax, or Respiration: Other changes; Lungs, Thorax, or Respiration: Other changes; Inhalation-Rat TCLo • 0.4 mg/m³ 40 Week(s)-Intermittent; Vascular: Thrombosis distant from injection site; Lungs, Thorax, or Respiration: Other changes; Related to Chronic Data: Death in the Other Multiple Dose data type field; Reproductive: Ingestion/Oral-Rat TDLo • 158 mg/kg (multigeneration); Reproductive Effects: Effects on Embryo or Foetus: Fetotoxicity (except death, e.g., stunted foetus); Reproductive Effects: Effects on Embryo or Foetus: Foetal death; Tumorigenic / Carcinogen: Inhalation-Guinea Pig TCLo • 15 mg/m³ 91 Week(s)-Intermittent; Tumorigenic: Equivocal tumorigenic agent by RTECS criteria; Lungs, Thorax, or Respiration: Tumours; Lungs, Thorax, or Respiration:		
Silicon (0% TO 5%)	7440-21-3	Bronchogenic carcinoma Acute Toxicity: Ingestion/Oral-Rat LD50 • 3160 mg/kg. Irritation: Eye-Rabbit • 3 mg • Mild irritation		
Manganese (powder) (0% TO 2%)	7439-96-5	Acute Toxicity: Ingestion/Oral-Rat LD50 • 9 g/kg; Irritation: Eye-Rabbit • 500 mg 24 Hour(s) • Mild irritation; Skin-Rabbit • 500 mg 24 Hour(s) • Mild irritation. Multi-dose Toxicity: Inhalation-Human TCLo • 0.5 mg/m³ 39 Week(s)-Intermittent; Brain and Coverings: Other degenerative changes; Peripheral Nerve and Sensation: Sensory change involving peripheral nerve; Behavioural: Irritability; Inhalation-Mouse TCLo • 0.7 mg/m³ 24 Hour(s) 22 Week(s)-Continuous; Lungs, Thorax, or Respiration: Fibrosis (interstitial); Immunological Including Allergic: Decrease in cellular immune response; Inhalation-Rat TCLo • 0.3 mg/m³ 5 Hour(s) 26 Week(s)-Intermittent; Lungs, Thorax, or Respiration: Fibrosis (interstitial); Immunological Including Allergic: Decrease in cellular immune response; Reproductive: Ingestion/Oral-Mouse TDLo • 322.5 mg/kg (43D male); Reproductive Effects: Paternal Effects: Specific Developmental Abnormalities: Central nervous system; Reproductive Effects: Effects on New-born: Biochemical and metabolic; Reproductive Effects: Effects on New-born: Biochemical and metabolic; Reproductive Effects: Effects: Effects on New-born: Growth statistics (e.g., reduced weight gain); Reproductive Effects: Effects on New-born: Biochemical and metabolic; Reproductive Effects: Effects on New-born: Other postnatal measures or effects not listed.		
Cobalt (powder) (0% TO 25%)	7440-48-4	Acute Toxicity: Ingestion/Oral-Rat LD50 • 6171 mg/kg; behavioural: Somnolence (general depressed activity); behavioural: Ataxia; Gastrointestinal: Hypermotility, diarrhoea. Multi-dose Toxicity: Inhalation-Rabbit TCLo • 10 mg/m³ 2 Hour(s) 56 Day(s)-Intermittent; behavioural: Food intake (animal); Lungs, Thorax, or Respiration: Emphysema; Liver: Fatty liver degeneration; Inhalation-Rat TCLo • 0.09 mg/m³ 24 Hour(s) 8 Week(s)-Continuous; Lungs, Thorax, or Respiration: Other changes; Kidney, Ureter, and Bladder: Urine volume decreased; Biochemical: Enzyme inhibition, induction, or change in blood or tissue levels: Dehydrogenases; Inhalation-Rat TCLo • 2 mg/m³ 4 Day(s)-Intermittent; Lungs, Thorax, or Respiration: Fibrosing alveolitis		
Aluminium powder, stabilized (0% TO 18%)	7429-90-5	Multi-dose Toxicity: Inhalation-Man TCLo • 4 mg/m³ 1 Year(s)-Intermittent; Lungs, Thorax, or Respiration: Cough; Lungs, Thorax, or Respiration: Dyspnoea; Nutritional and Gross Metabolic: Gross Metabolite Changes: Weight loss or decreased weight gain; Inhalation-Rat TCLo • 206 mg/m³ 5 Hour(s) 30 Day(s)-Intermittent; Lungs, Thorax, or Respiration: Fibrosis (interstitial); Endocrine: Hypoglycaemia; Blood: Changes in serum composition (e.g., TP, bilirubin cholesterol)		
Tungsten, powder (0% TO 15%)	7440-33-7	Irritation: Eye-Rabbit • 500 mg 24 Hour(s) • Mild irritation; Skin-Rabbit • 500 mg 24 Hour(s) • Mild irritation; Reproductive: Ingestion/Oral-Rat TDLo • 1160 μg/kg (30W pre/1-20D preg); Reproductive Effects: Specific Developmental Abnormalities: Musculoskeletal system; Ingestion/Oral-Rat TDLo • 1210 μg/kg (35W pre); Reproductive Effects: Effects on Fertility: Post-implantation mortality; Reproductive Effects: Specific Developmental Abnormalities: Musculoskeletal system.		
Tantalum (0% TO 15%)	7440-25-7	Acute Toxicity: Ingestion/Oral-Mouse LD50 • 595 mg/kg		
Titanium, massive (0% TO 7%)	7440-32-6	Reproductive: Ingestion/Oral-Rat TDLo • 158 mg/kg (multigeneration); Reproductive Effects: Effects on Embryo or Foetus: Fetotoxicity (except death, e.g., stunted foetus); Reproductive Effects: Effects on Embryo or Foetus: Foetal death		
Vanadium (0% TO 7%)	7440-62-2	Multi-dose Toxicity: Ingestion/Oral-Rat TDLo • 225 mg/kg 15 Day(s)-Continuous; Nutritional and Gross Metabolic: Gross Metabolite Changes: Weight loss or decreased weight gain		

Iron (0% TO 40%)	7439-89-6	Acute Toxicity: Ingestion/Oral-Rat LD50 • 750 mg/kg; Blood: Changes in serum composition (e.g., TP, bilirubin cholesterol); Biochemical: Enzyme inhibition, induction, or change in blood or tissue levels: Transaminases; Ingestion/Oral-Child TDLo • 77 mg/kg; behavioural: Irritability; Gastrointestinal: Nausea or vomiting; Blood: Normocytic anaemia. Multi-dose Toxicity: Ingestion/Oral-Rat TDLo • 105 mg/kg 5 Week(s)-Continuous; Liver: Tumours; Tumorigenic: Active as anti-cancer agent; Tumorigenic: Protects against induction of experimental tumours
Boron (0% TO 4%)	7440-42-8	Acute Toxicity: Ingestion/Oral-Rat LD50 • 650 mg/kg; Reproductive: Ingestion/Oral-Rat TDLo • 4.95 mg/kg (1-22D preg); Reproductive Effects: Effects on Embryo or Foetus: Fetotoxicity (except death, e.g., stunted foetus); Reproductive Effects: Effects on Embryo or Foetus: Foetal death
Molybdenum (powder) (0% TO 20%)	7439-98-7	Mutagen: Cytogenetic analysis • Inhalation-Rat • 19500 μg/m³; Reproductive: Ingestion/Oral-Mouse TDLo • 448 mg/kg (multigeneration); Reproductive Effects: Effects on Embryo or Foetus: Fetotoxicity (except death, e.g., stunted foetus); Reproductive Effects: Effects on Embryo or Foetus: Foetal death; Ingestion/Oral-Rat TDLo • 5800 μg/kg (30W pre/1-20D preg); Reproductive Effects: Specific Developmental Abnormalities: Musculoskeletal system; Ingestion/Oral-Rat TDLo • 6050 μg/kg (35W pre); Reproductive Effects: Effects on Fertility: Pre-implantation mortality; Reproductive Effects: Effects on Fertility: Post-implantation mortality. Reproductive Effects: Specific Developmental Abnormalities: Musculoskeletal system

GHS Properties	Classification
	EU/CLP • Data lacking
Acute toxicity	UK CLP • Data lacking
Acute toxicity	UN GHS 9 • Data lacking
	OSHA HCS 2012 • Data lacking
	EU/CLP • Data lacking
Skin corrosion/Irritation	UK CLP • Data lacking
Skiii corrosion/iiritation	UN GHS 9 • Data lacking
	OSHA HCS 2012 • Data lacking
	EU/CLP • Data lacking
Serious eye damage/Irritation	UK CLP • Data lacking
Serious eye damage/irritation	UN GHS 9 • Eye Irritation 2
	OSHA HCS 2012 • Eye Irritation 2
	EU/CLP • Skin Sensitiser 1
Skin sensitisation	UK CLP • Skin Sensitiser 1
	UN GHS 9 • Skin Sensitiser 1
	OSHA HCS 2012 • Skin Sensitiser 1
	EU/CLP • Respiratory Sensitiser 1
Respiratory sensitisation	UK CLP • Respiratory Sensitiser 1
Respiratory sensitisation	UN GHS 9 • Respiratory Sensitiser 1
	OSHA HCS 2012 • Respiratory Sensitiser 1
	EU/CLP • Data lacking
Aspiration Hazard	UK CLP • Data lacking
Aspiration nazara	UN GHS 9 • Data lacking
	OSHA HCS 2012 • Data lacking
	EU/CLP • Carcinogenicity 2; Suspected of causing cancer
Carcinogenicity	UK CLP • Carcinogenicity 2; Suspected of causing cancer
Carolinogementy	UN GHS 9 • Carcinogenicity 2
	OSHA HCS 2012 • Carcinogenicity 2
	EU/CLP • Data lacking
Germ Cell Mutagenicity	UK CLP • Data lacking
Corm con matagomony	UN GHS 9 • Data lacking
	OSHA HCS 2012 • Data lacking
	EU/CLP • Toxic to Reproduction 2
Toxicity for Reproduction	UK CLP • Toxic to Reproduction 2
Toxiony for Reproduction	UN GHS 9 • Toxic to Reproduction 2
	OSHA HCS 2012 • Toxic to Reproduction 2
	EU/CLP • Data lacking
STOT-SE	UK CLP • Data lacking
····	UN GHS 9 • Data lacking
	OSHA HCS 2012 • Data lacking
	EU/CLP • Specific Target Organ Toxicity Repeated Exposure 1;
	Specific Target Organ Toxicity Repeated Exposure 2
	UK CLP • Specific Target Organ Toxicity Repeated Exposure 1;
STOT-RE	Specific Target Organ Toxicity Repeated Exposure 2
	UN GHS 9 • Specific Target Organ Toxicity Repeated Exposure 1
	OSHA HCS 2012 • Specific Target Organ Toxicity Repeated Exposure
	1

Potential Health Effects

Inhalation

Exposure to dust may cause irritation. Processes such as cutting, grinding, Acute (Immediate)

crushing, or impact may result in generation of excessive amounts of airborne dusts in the workplace. Nuisance dust may affect the lungs but reactions are typically reversible. Cobalt toxicity also results in a progressive diffuse, interstitial pneumonia with a non-productive cough, dyspnea on exertion, interstitial fibrosis and cell damage. Other workers have experienced a sensitized respiratory disease characterized by cough, wheezing and shortness of breath where upon removal from the

environment, the symptoms subside.

Chronic exposure to Nickel can cause effects such as rhinitis, sinusitis, nasal **Chronic (Delayed)**

septal perforations and asthma have been reported in nickel refinery and

nickel-plating workers.

Skin

Acute (Immediate) Cobalt causes a dermatitis of the allergic sensitivity type at points in friction.

Contact allergy to nickel is very common in human beings.

Chronic (Delayed) No data available.

Eye

Causes serious eye irritation. Excessive concentrations of nuisance dust in Acute (Immediate)

the workplace may reduce visibility and may cause unpleasant deposits in

eyes.

No data available. Chronic (Delayed)

Ingestion

Excessive concentrations of nuisance dust in the workplace may cause Acute (Immediate)

mechanical irritation to mucous membranes.

No data available. Chronic (Delayed)

Other

Chronic (Delayed) Chronic exposure to Manganese dust and fumes can cause Manganism

(Parkinson like disease).

Carcinogenic Effects Repeated and prolonged exposure to fumes and dust created in processing

this product may cause cancer.

Carcinogenic Effects						
	CAS	IARC	NTP			
Nickel, massive, ≥ 1 mm	7440-02-0	Group 2B-Possible Carcinogen	Reasonably Anticipated to be Human Carcinogen			
Cobalt (powder)	7440-48-4	Group 2B-Possible Carcinogen	Reasonably Anticipated to be Human Carcinogen			

Reproductive Effects

Repeated and prolonged exposure to fumes and dust created in processing

this product may cause reproductive effects.

11.2 Other information:

Heating above the melting point releases metallic oxides which may cause

metal fume fever by inhalation. The symptoms are shivering, fever, malaise

and muscular pain.

Key to abbreviations LD = Lethal Dose

TC = Toxic Concentration

TD = Toxic Dose

Section 12: Ecological Information:

12.1 Toxicity:

Components				
Nickel, massive, ≥ 1 mm (45% TO 100%)	7440-02-0	Aquatic Toxicity-Fish: 96 Hour(s) LC50 Oncorhynchus mykiss (Rainbow Trout) 0.06 mg/L 28 Day(s) NOEC Cyprinus carpio (Common Carp) 0.0035 μg/L Aquatic Toxicity-Crustacea: 7 Day(s) NOEC Americamysis bahia (Opossum Shrimp) 0.213 mg/L		

			Aquatic Toxicity-Algae and Other Aquatic Plant(s): 96 Hour(s) EC50	
			Pseudokirchneriella subcapitata (Green Algae) 0.233 mg/L	
			Aquatic Toxicity-Fish: 96 Hour(s) LC50 Pimephales promelas (Fathead Minnow) 3.4	
	owder) (0% TO	7440-48-4	mg/L	
25%)			Aquatic Toxicity-Crustacea: 48 Hour(s) LC50 Daphnia magna (Water Flea) 4.4	
			mg/L 28 Day(s) NOEC Daphnia magna (Water Flea) 0.0028 mg/L	
			Aquatic Toxicity-Fish: 96 Hour(s) LC50 Pimephales promelas (Fathead Minnow) 1.8	
Vanadiun	n (0% TO 7%)	7440-62-2	mg/L Aquatic Toxicity-Crustacea: 48 Hour(s) LC50 Daphnia magna (Water Flea) 1.55	
			mg/L 7 Day(s) NOEC Daphnia magna (Water Flea) 0.5 mg/L	
			Aquatic Toxicity-Fish: 96 Hour(s) LC50 Mudskipper (Periophthalmus waltoni)	
			0.00648 mg/L 7 Day(s) NOEC Brown Trout (Salmo trutta) 0.305 mg/L	
Iron (0%	TO 40%)	7439-89-6	Aquatic Toxicity-Crustacea: 7 Day(s) NOEC Aquatic Sowbug, Isopod (Idotea	
			balthica) 0.5 mg/L	
			Aquatic Toxicity-Fish: 96 Hour(s) LC50 Rainbow Trout (Oncorhynchus mykiss) 800	
Molybder	num (powder) (0%	7439-98-7	mg/L	
TO 20%)			Aquatic Toxicity-Crustacea: 48 Hour(s) LC50 Daphnia magna (Water Flea) >200	
			mg/L 28 Day(s) NOEC Daphnia magna (Water Flea) 0.67 mg/L	
			The product is not expected to present an environmental hazard.	
12.2	12.2 Persistence and		Material data lacking.	
	degradability		and the same and g	
	•			
12.3	Bio accumula	tive	Material data lacking.	
	potential			
12.4	12.4 Mobility in Soil		Material data lacking.	
12.4 modility in con				
12.5 Results of PBT and		T and	No PBT and vPvB assessment has been conducted.	
	vPvB assessn	nent		
40.0	Otloon adverse	- eff - et -	No studies have been found	
12.6	Other adverse	errects	No studies have been found.	

Section 13: Disposal Considerations:

13.1 Waste treatment methods

Product waste Dispose of content and/or container in accordance with local, regional,

national, and/or international regulations.

Packaging waste Dispose of content and/or container in accordance with local, regional,

national, and/or international regulations.

Section 14: Transport Information:

	14.1 UN number	14.2 UN proper shipping name	14.3 Transport hazard class(es)	14.4 Packing group	14.5 Environmental hazards
DOT	Not Applicable	Not Regulated	Not Applicable	Not Applicable	NDA
TDG	Not Applicable	Not Regulated	Not Applicable	Not Applicable	NDA
IMO/IMDG	Not Applicable	Not Regulated	Not Applicable	Not Applicable	NDA
IATA/ICAO	Not Applicable	Not Regulated	Not Applicable	Not Applicable	NDA

14.6 Special precautions for user

None specified.

usei

14.7 Transport in bulk

Data lacking.

according to Annex II of Marpol and the IBC Code

Section 15: Regulatory Information:

Safety, health and environmental regulations/legislation specific for the substance or mixture

SARA Hazard Classifications Acute, Chronic, Pressure (Sudden Release of)

Inventory						
Component	CAS	UK MCL	UK SVHCs	EU EINECS	EU ELNICS	TSCA
Aluminium powder, stabilized	7429-90-5	Yes	No	Yes	No	Yes
Boron	7440-42-8	Yes	No	Yes	No	Yes
Chromium, massive	7440-47-3	Yes	No	Yes	No	Yes
Cobalt (powder)	7440-48-4	Yes	No	Yes	No	Yes
Hafnium	7440-58-6	Yes	No	Yes	No	Yes
Iron	7439-89-6	Yes	No	Yes	No	Yes
Manganese (powder)	7439-96-5	Yes	No	Yes	No	Yes
Molybdenum (powder)	7439-98-7	Yes	No	Yes	No	Yes
Nickel, massive, ≥ 1 mm	7440-02-0	Yes	No	Yes	No	Yes
Niobium	7440-03-1	Yes	No	Yes	No	Yes
Rhenium	7440-15-5	Yes	No	Yes	No	Yes
Ruthenium	7440-18-8	Yes	No	Yes	No	Yes
Silicon	7440-21-3	Yes	No	Yes	No	Yes
Tantalum	7440-25-7	Yes	No	Yes	No	Yes
Titanium, massive	7440-32-6	Yes	No	Yes	No	Yes
Tungsten, powder	7440-33-7	Yes	No	Yes	No	Yes
Vanadium	7440-62-2	Yes	No	Yes	No	Yes

United States

Labour

U.S. - OSHA - Process Safety Management - Highly Hazardous Chemicals

Hafnium	7440-58-6	Not Listed
Rhenium	7440-15-5	Not Listed
Chromium, massive	7440-47-3	Not Listed
Manganese (powder)	7439-96-5	Not Listed
Tantalum	7440-25-7	Not Listed
Cobalt (powder)	7440-48-4	Not Listed
Aluminium powder, stabilized	7429-90-5	Not Listed
Molybdenum (powder)	7439-98-7	Not Listed
Nickel, massive, ≥ 1 mm	7440-02-0	Not Listed
Silicon	7440-21-3	Not Listed
Tungsten, powder	7440-33-7	Not Listed
Vanadium	7440-62-2	Not Listed
Iron	7439-89-6	Not Listed
Titanium, massive	7440-32-6	Not Listed
Niobium	7440-03-1	Not Listed
Boron	7440-42-8	Not Listed

U.S OSHA - Specifically Regulated Chemicals				
Ruthenium	7440-18-8	Not Listed		
Hafnium	7440-58-6	Not Listed		
Rhenium	7440-15-5	Not Listed		
Chromium, massive	7440-47-3	Not Listed		
Manganese (powder)	7439-96-5	Not Listed		
Tantalum	7440-25-7	Not Listed		
Cobalt (powder)	7440-48-4	Not Listed		
Aluminium powder, stabilized	7429-90-5	Not Listed		
Molybdenum (powder)	7439-98-7	Not Listed		

Nickel, massive, ≥ 1 mm	7440-02-0	Not Listed
Silicon	7440-21-3	Not Listed
Tungsten, powder	7440-33-7	Not Listed
Vanadium	7440-62-2	Not Listed
Iron	7439-89-6	Not Listed
Titanium, massive	7440-32-6	Not Listed
Niobium	7440-03-1	Not Listed
Boron	7440-42-8	Not Listed
Environment U.S CAA (Clean Air Act) - 1990 Hazardous Air P	Pollutants	
Ruthenium	7440-18-8	Not Listed
Hafnium	7440-58-6	Not Listed
Rhenium	7440-15-5	Not Listed
Chromium, massive	7440-47-3	Not Listed
Manganese (powder)	7439-96-5	Not Listed
Tantalum	7440-25-7	Not Listed
Cobalt (powder)	7440-48-4	Not Listed
Aluminium powder, stabilized	7429-90-5	Not Listed
Molybdenum (powder)	7439-98-7	Not Listed
Nickel, massive, ≥ 1 mm	7440-02-0	Not Listed
Silicon	7440-21-3	Not Listed
Tungsten, powder	7440-33-7	Not Listed
Vanadium	7440-62-2	Not Listed
Iron	7439-89-6	Not Listed
Titanium, massive	7440-32-6	Not Listed
Niobium	7440-03-1	Not Listed
Boron	7440-42-8	Not Listed
U.S CERCLA/SARA - Hazardous Substances ar	nd their Reportable Quantities	
Ruthenium	7440-18-8	Not Listed
Hafnium	7440-58-6	Not Listed
Rhenium	7440-15-5	Not Listed
Chromium, massive	7440-47-3	5000 lb final RQ (no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 μm); 2270 kg final RQ (no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 μm)
Manganese (powder)	7439-96-5	Not Listed
Tantalum	7440-25-7	Not Listed
Cobalt (powder)	7440-48-4	Not Listed
Aluminium powder, stabilized	7429-90-5	Not Listed
Molybdenum (powder)	7439-98-7	Not Listed
Nickel, massive, ≥ 1 mm	7440-02-0	100 lb final RQ (no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 µm); 45.4
	7440-02-0	kg final RQ (no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 µm)
Silicon	7440-02-0	releases of this hazardous substance is required if the

Tungsten, powder	7440-33-7	Not Listed
Vanadium	7440-62-2	Not Listed
Iron	7439-89-6	Not Listed
Titanium, massive	7440-32-6	Not Listed
Niobium	7440-03-1	Not Listed
Boron	7440-42-8	Not Listed
II.S. CEDCLA/SADA Bodionuclidos and Their	r Panartahla Quantitias	
U.S CERCLA/SARA - Radionuclides and Their Ruthenium	7440-18-8	Not Listed
Hafnium	7440-58-6	Not Listed
Rhenium	7440-15-5	Not Listed
Chromium, massive	7440-47-3	Not Listed
Manganese (powder)	7439-96-5	Not Listed
Tantalum	7440-25-7	Not Listed
Cobalt (powder)	7440-48-4	Not Listed
Aluminium powder, stabilized	7440-40-4	Not Listed
<u> </u>	7429-90-3	Not Listed
Molybdenum (powder) Nickel, massive, ≥ 1 mm	7439-98-7	Not Listed Not Listed
Silicon Tungatan powdar	7440-21-3 7440-33-7	Not Listed
Tungsten, powder		Not Listed
Vanadium	7440-62-2	Not Listed
Iron	7439-89-6	Not Listed
Titanium, massive	7440-32-6	Not Listed
Niobium	7440-03-1	Not Listed
Boron	7440-42-8	Not Listed
U.S CERCLA/SARA - Section 302 Extremely H	lazardous Substances EPCRA RQs	
Ruthenium	7440-18-8	Not Listed
Hafnium	7440-58-6	Not Listed
Rhenium	7440-15-5	Not Listed
Chromium, massive	7440-47-3	Not Listed
Manganese (powder)	7439-96-5	Not Listed
Tantalum	7440-25-7	Not Listed
Cobalt (powder)	7440-48-4	Not Listed
Aluminium powder, stabilized	7429-90-5	Not Listed
Molybdenum (powder)	7439-98-7	Not Listed
Nickel, massive, ≥ 1 mm	7440-02-0	Not Listed
Silicon	7440-21-3	Not Listed
Tungsten, powder	7440-33-7	Not Listed
Vanadium	7440-62-2	Not Listed
Iron	7439-89-6	Not Listed
Titanium, massive	7440-32-6	Not Listed
Niobium	7440-03-1	Not Listed
Boron	7440-42-8	Not Listed
		. 101 =10104
U.S CERCLA/SARA - Section 302 Extremely H		A1
Ruthenium	7440-18-8	Not Listed
	7440-58-6	Not Listed
Hafnium		
Rhenium	7440-15-5	Not Listed
Rhenium Chromium, massive	7440-47-3	Not Listed Not Listed
Rhenium Chromium, massive Manganese (powder)	7440-47-3 7439-96-5	Not Listed Not Listed Not Listed
Rhenium Chromium, massive Manganese (powder) Tantalum	7440-47-3 7439-96-5 7440-25-7	Not Listed Not Listed Not Listed Not Listed
Rhenium Chromium, massive Manganese (powder)	7440-47-3 7439-96-5	Not Listed Not Listed Not Listed

Molybdenum (powder)	7439-98-7	Not Listed
Nickel, massive, ≥ 1 mm	7439-96-7	Not Listed
Silicon	7440-21-3	Not Listed
Tungsten, powder	7440-33-7	Not Listed
Vanadium	7440-62-2	Not Listed
Iron	7439-89-6	Not Listed
Titanium, massive	7440-32-6	Not Listed
Niobium	7440-03-1	Not Listed
Boron	7440-42-8	Not Listed
U.S CERCLA/SARA - Section 313 - Emission Rep	porting	
Ruthenium	7440-18-8	Not Listed
Hafnium	7440-58-6	Not Listed
Rhenium	7440-15-5	Not Listed
Chromium, massive	7440-47-3	1.0 % de minimis concentration
Manganese (powder)	7439-96-5	1.0 % de minimis concentration
Tantalum	7440-25-7	Not Listed
Cobalt (powder)	7440-48-4	0.1 % de minimis
covait (portion)	7 770-70-7	concentration 1.0 % de minimis concentration
Aluminium powder, stabilized	7429-90-5	(dust or fume only)
Molybdenum (powder)	7439-98-7	Not Listed
Nickel, massive, ≥ 1 mm	7440-02-0	0.1 % de minimis concentration
Silicon	7440-21-3	Not Listed
Tungsten, powder	7440-33-7	Not Listed
Vanadium	7440-62-2	1.0 % de minimis concentration (except when contained in an alloy)
Iron	7439-89-6	Not Listed
Titanium, massive	7440-32-6	Not Listed
Niobium	7440-03-1	Not Listed
Boron	7440-42-8	Not Listed
U.S CERCLA/SARA - Section 313 - PBT Chemica	al Linting	
Ruthenium	7440-18-8	Not Listed
Hafnium	7440-58-6	Not Listed
Rhenium	7440-35-6	Not Listed
Chromium, massive	7440-17-3	Not Listed
	7439-96-5	
Manganese (powder) Tantalum	7439-96-5 7440-25-7	Not Listed
		Not Listed
Cobalt (powder)	7440-48-4	Not Listed
Aluminium powder, stabilized	7429-90-5	Not Listed
Molybdenum (powder)	7439-98-7	Not Listed
Nickel, massive, ≥ 1 mm	7440-02-0	Not Listed
Silicon	7440-21-3	Not Listed
Tungsten, powder	7440-33-7	Not Listed
Vanadium	7440-62-2	Not Listed
Iron	7439-89-6	Not Listed
Titanium, massive	7440-32-6	Not Listed
Niobium	7440-03-1	Not Listed
Boron	7440-42-8	Not Listed

United States - California		
Environment		
U.S California - Proposition 65 - Carcinogens Lis		1
Ruthenium	7440-18-8	Not Listed
Hafnium	7440-58-6	Not Listed
Rhenium	7440-15-5	Not Listed
Chromium, massive	7440-47-3	Not Listed
Manganese (powder)	7439-96-5	Not Listed
Tantalum	7440-25-7	Not Listed
Cobalt (powder)	7440-48-4	carcinogen, 7/1/1992 (powder)
Aluminium powder, stabilized	7429-90-5	Not Listed
Molybdenum (powder)	7439-98-7	Not Listed
Nickel, massive, ≥ 1 mm	7440-02-0	carcinogen, 10/1/1989 (metallic)
Silicon	7440-21-3	Not Listed
Tungsten, powder	7440-33-7	Not Listed
Vanadium	7440-62-2	Not Listed
Iron	7439-89-6	Not Listed
Titanium, massive	7440-32-6	Not Listed
Niobium	7440-03-1	Not Listed
Boron	7440-42-8	Not Listed
	1	
U.S California - Proposition 65 - Developmental		
Ruthenium	7440-18-8	Not Listed
Hafnium	7440-58-6	Not Listed
Rhenium	7440-15-5	Not Listed
Chromium, massive	7440-47-3	Not Listed
Manganese (powder)	7439-96-5	Not Listed
Tantalum	7440-25-7	Not Listed
Cobalt (powder)	7440-48-4	Not Listed
Aluminium powder, stabilized	7429-90-5	Not Listed
Molybdenum (powder)	7439-98-7	Not Listed
Nickel, massive, ≥ 1 mm	7440-02-0	Not Listed
Silicon	7440-21-3	Not Listed
Tungsten, powder	7440-33-7	Not Listed
Vanadium	7440-62-2	Not Listed
Iron	7439-89-6	Not Listed
Titanium, massive	7440-32-6	Not Listed
Niobium	7440-03-1	Not Listed
Boron	7440-42-8	Not Listed
U.S California - Proposition 65 - Maximum Allow	rable Dose Levels (MADL)	
Ruthenium	7440-18-8	Not Listed
Hafnium	7440-58-6	Not Listed
Rhenium	7440-15-5	Not Listed
Chromium, massive	7440-47-3	Not Listed
Manganese (powder)	7439-96-5	Not Listed
Tantalum	7440-25-7	Not Listed
Cobalt (powder)	7440-48-4	Not Listed
Aluminium powder, stabilized	7429-90-5	Not Listed
Molybdenum (powder)	7439-98-7	Not Listed
Nickel, massive, ≥ 1 mm	7440-02-0	Not Listed
Silicon	7440-02-0	Not Listed
Tungsten, powder	7440-33-7	Not Listed
i ungaten, powder	1440-33-1	INOL LISTED

Vanadium	7440-62-2	Not Listed
Iron	7440-62-2	Not Listed Not Listed
Titanium, massive	7440-32-6	Not Listed
Niobium	7440-03-1	Not Listed Not Listed
Boron	7440-03-1	Not Listed Not Listed
Boron	7440-42-8	NOT LISTED
U.S California - Proposition 65 - No Significant R	lisk Levels (NSRL)	
Ruthenium	7440-18-8	Not Listed
Hafnium	7440-58-6	Not Listed
Rhenium	7440-15-5	Not Listed
Chromium, massive	7440-47-3	Not Listed
Manganese (powder)	7439-96-5	Not Listed
Tantalum	7440-25-7	Not Listed
Cobalt (powder)	7440-48-4	Not Listed
Aluminium powder, stabilized	7429-90-5	Not Listed
Molybdenum (powder)	7439-98-7	Not Listed
Nickel, massive, ≥ 1 mm	7440-02-0	Not Listed
Silicon	7440-21-3	Not Listed
Tungsten, powder	7440-33-7	Not Listed
Vanadium	7440-62-2	Not Listed
Iron	7439-89-6	Not Listed
Titanium, massive	7440-32-6	Not Listed
Niobium	7440-03-1	Not Listed
Boron	7440-42-8	Not Listed
U.S California - Proposition 65 - Reproductive To		
Ruthenium	7440-18-8	Not Listed
Hafnium	7440-58-6	Not Listed
Rhenium	7440-15-5	Not Listed
Chromium, massive	7440-47-3	Not Listed
Manganese (powder)	7439-96-5	Not Listed
Tantalum	7440-25-7	Not Listed
Cobalt (powder)	7440-48-4	Not Listed
Aluminium powder, stabilized	7429-90-5	Not Listed
Molybdenum (powder)	7439-98-7	Not Listed
Nickel, massive, ≥ 1 mm	7440-02-0	Not Listed
Silicon	7440-21-3	Not Listed
Tungsten, powder	7440-33-7	Not Listed
Vanadium	7440-62-2	Not Listed
Iron	7439-89-6	Not Listed
Titanium, massive	7440-32-6	Not Listed
Niobium	7440-03-1	Not Listed
Boron	7440-42-8	Not Listed
U.S California - Proposition 65 - Reproductive To	ovicity - Male	
Ruthenium	7440-18-8	Not Listed
Hafnium Rhenium	7440-58-6	Not Listed
Chromium, massive	7440-15-5 7440-47-3	Not Listed Not Listed
Manganese (powder) Tantalum	7439-96-5	Not Listed
Cobalt (powder)	7440-25-7	Not Listed
	7440-48-4	Not Listed
Aluminium powder, stabilized	7429-90-5	Not Listed
Molybdenum (powder)	7439-98-7	Not Listed

15.3 Hazardous decomposition	WARNING: This product contains a chemical known to the State of California			
15.2 Incompatible materials	No Chemical Safety Assessment has been carried out.			
Boron		7440-42-8	Not Listed	
Niobium		7440-03-1	Not Listed	
Titanium, massive		7440-32-6	Not Listed	
Iron		7439-89-6	Not Listed	
Vanadium		7440-62-2	Not Listed	
Tungsten, powder		7440-33-7	Not Listed	
Silicon		7440-21-3	Not Listed	
Nickel, massive, ≥ 1 mm		7440-02-0	Not Listed	

Section 16: Other Information:

products

Relevant Phrases (code & full text)

H228 - Flammable solid

to cause cancer.

H250 - Catches fire spontaneously if exposed to air H252 - Self-heating in large quantities; may catch fire H261 - In contact with water releases flammable gas

H302 - Harmful if swallowed

H319 - Causes serious eye irritation

H361 - Suspected of damaging fertility or the unborn child. H410 - Very toxic to aquatic life with long lasting effects H412 - Harmful to aquatic life with long lasting effects H413 - May cause long lasting harmful effects to aquatic life

EUH029 - Contact with water liberates toxic gas.

Revision Date 07 November 2022

Preparation Date 08 April 2015

Disclaimer/Statement of

Liability

The information herein is given in good faith but no warranty, expressed or

implied, is made.

Key to abbreviations NDA = No Data Available